



Step 1: Rivet the R-1203A Trimmed Rib to the WD-1205 Rudder Horn. Flange orientation and rivet call-outs are shown in Figure 1. Refer to this assembly as the Rudder Horn Assembly.

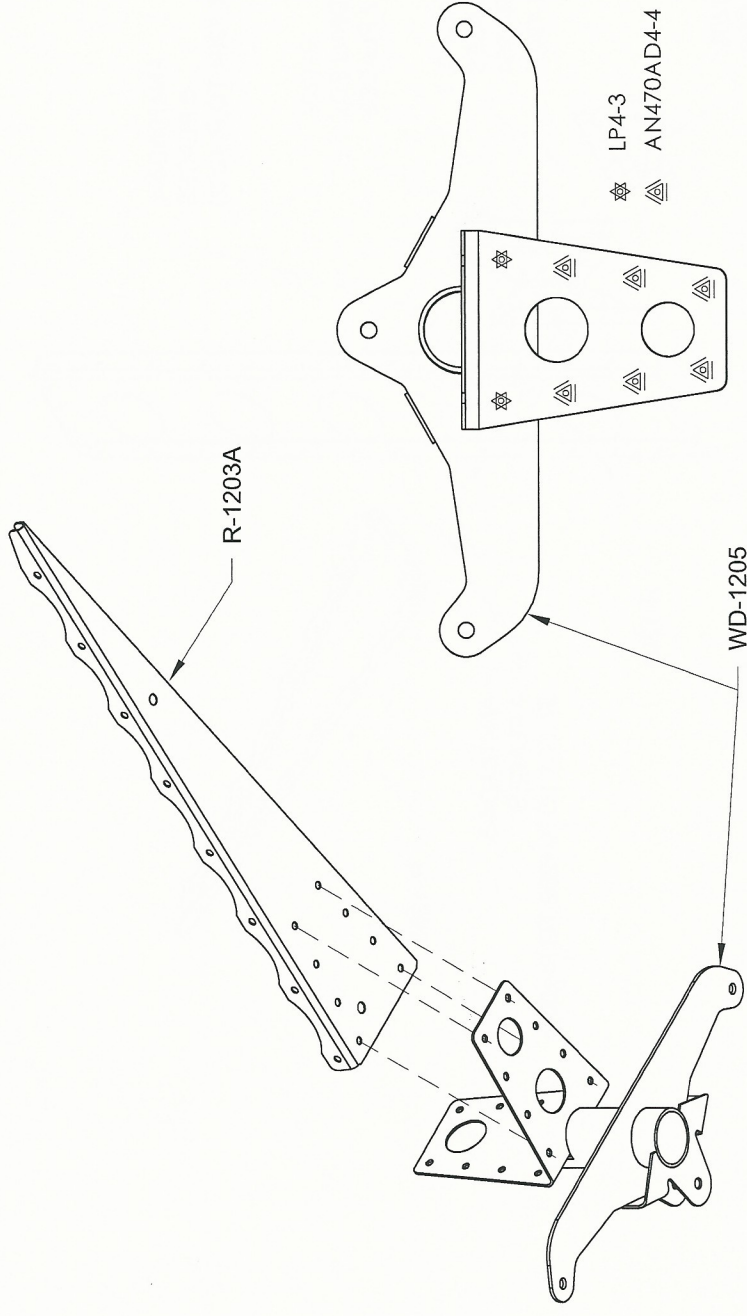


FIGURE 1:
RUDDER HORN ASSEMBLY

Step 2: Rivet the Rudder Horn Assembly to the R-1202 Spar, as shown in Figure 2.

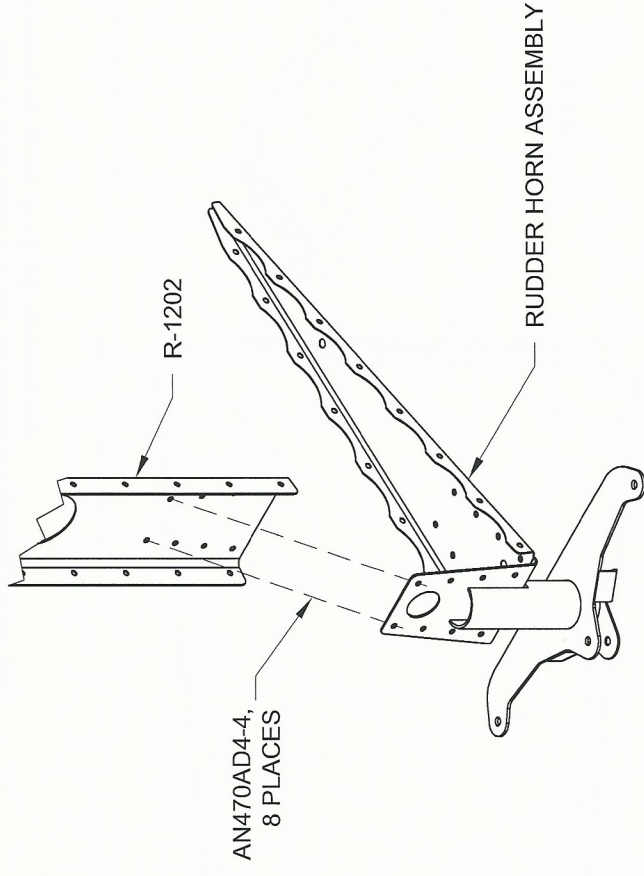


FIGURE 2:
RUDDER HORN TO SPAR RIVETS

Step 3: Rivet the three remaining R-1203 Main Ribs to the R-1202 Spar. Flange orientations and rivet call-outs are shown in Figure 3. Refer to this assembly as the Rudder Skeleton Assembly.

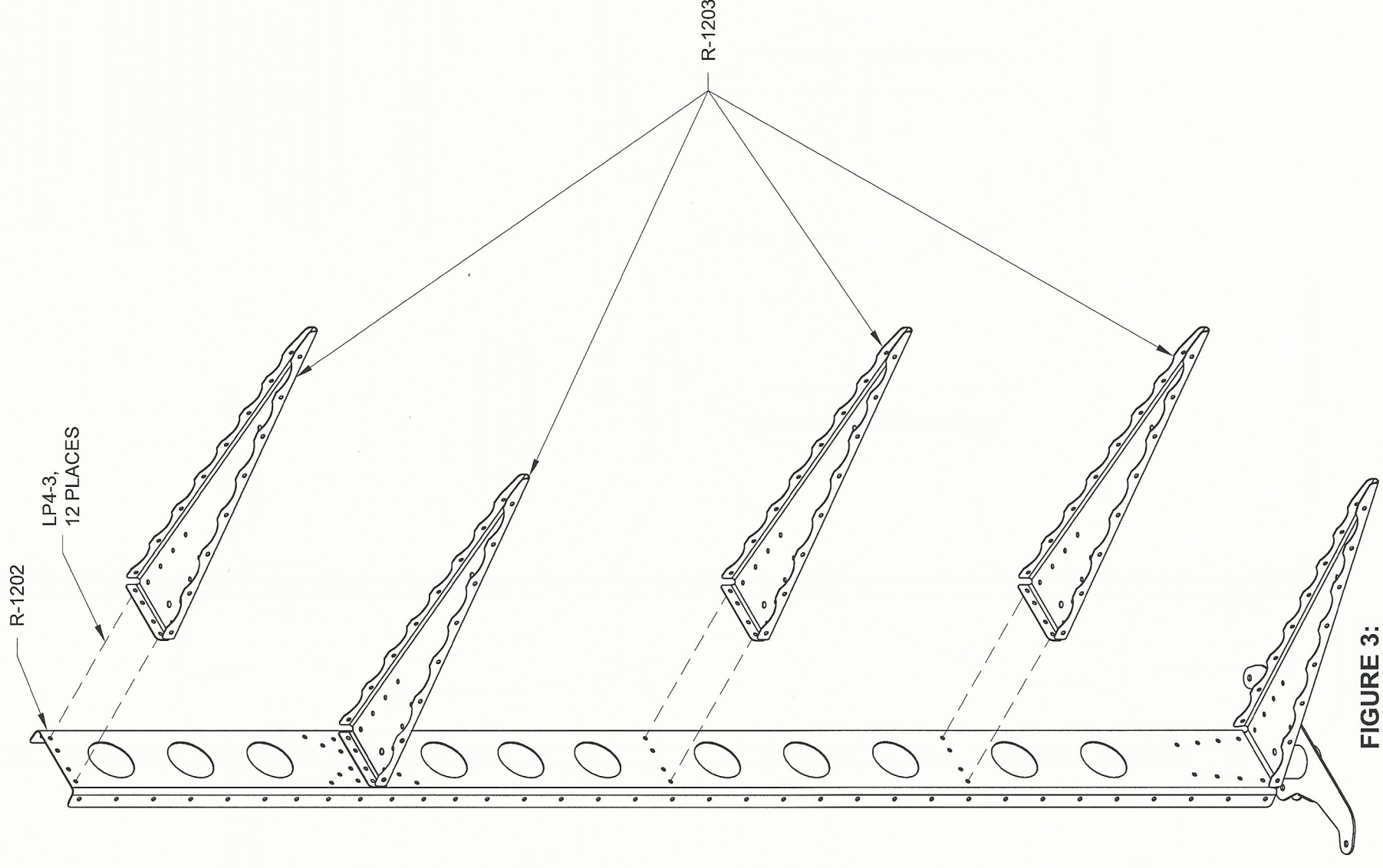


FIGURE 3:
RUDDER SKELETON ASSEMBLY