



Step 1: Remove the material shown hatched from the lower end of the R-1201 Main Skin shown in Figure 1.

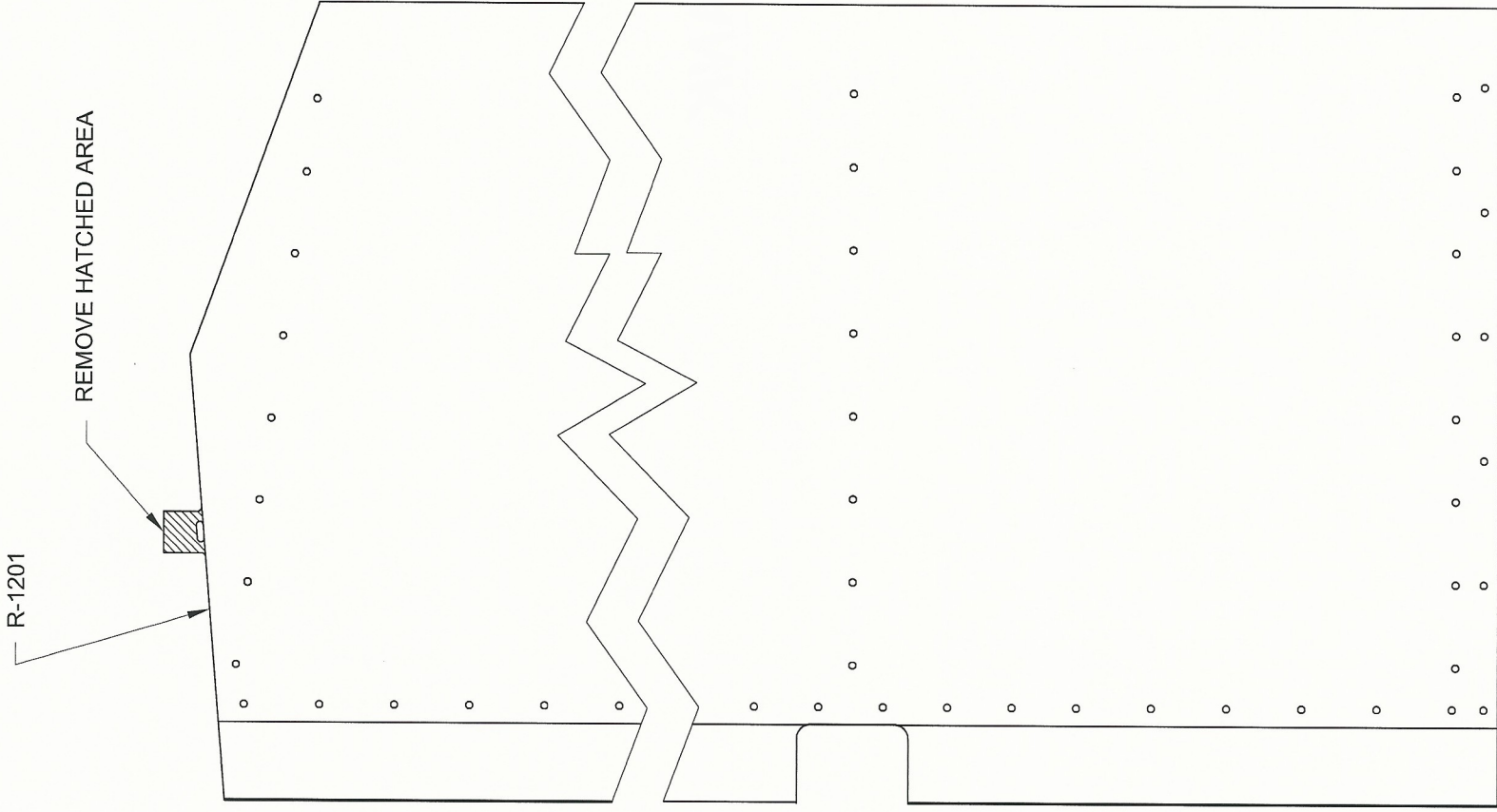


FIGURE 1:  
TAB REMOVAL

Step 2: Position the R-1201 Main Skin over the Rudder Skeleton Assembly. Check for main skin hole alignment with the Rudder Skeleton Assembly. Cleco the entire main skin to the Rudder Skeleton Assembly.

Step 3: Starting nearest to the trailing edge rivet the R-1201 Main Skin to the Rudder Skeleton Assembly per call-out in Figure 2. Leave open the top row of holes in the main skin.

Step 4: Close, and rivet the R-1201 Main Skin on the forward side of the R-1202 Spar. The main skin must overlap onto itself as shown in Figure 3.

NOTE: The rudder fiberglass fairing installation instructions are covered in Section 12: Emp Fairings.

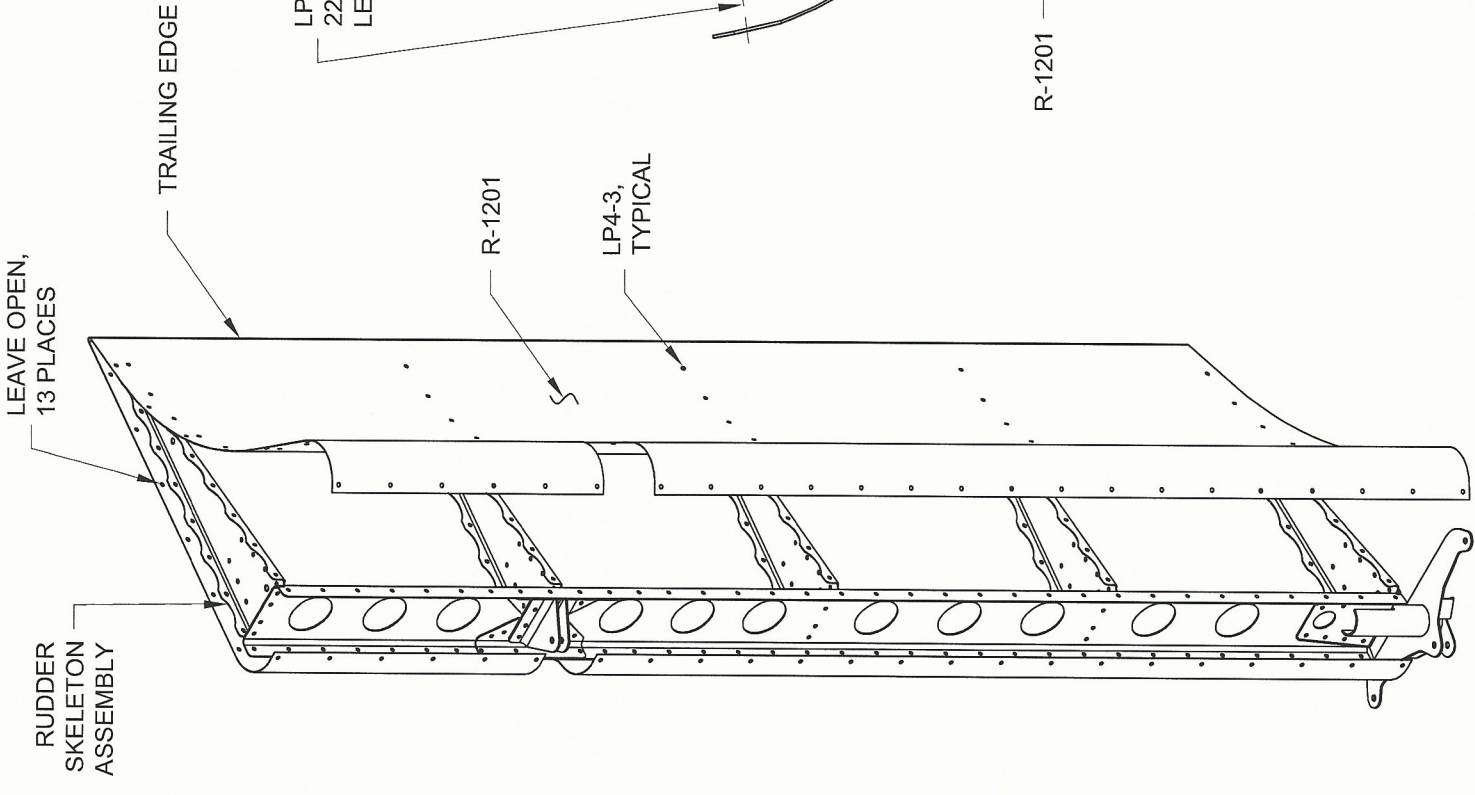


FIGURE 2:  
MAIN SKIN ATTACHMENT

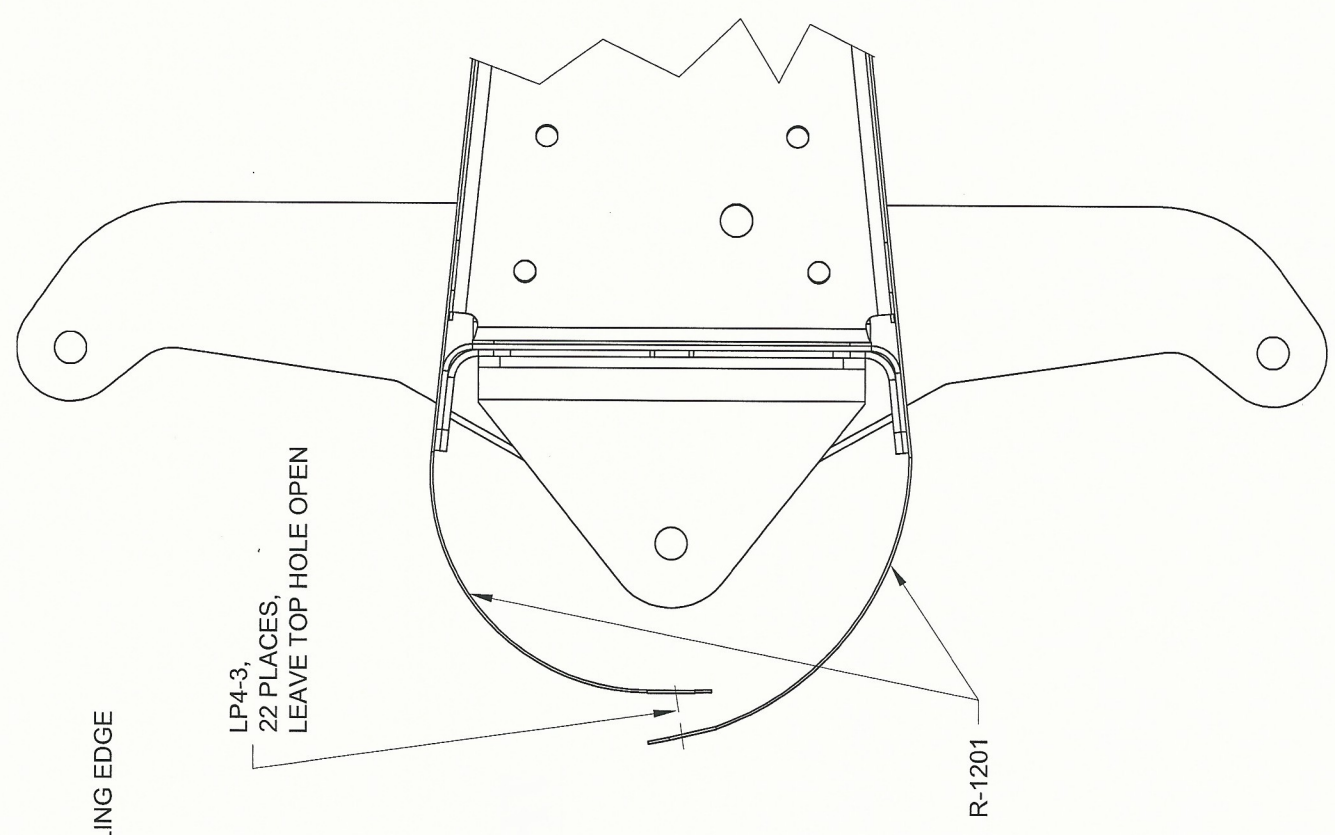


FIGURE 3:  
MAIN SKIN CLOSURE  
(TOP VIEW)