



Step 2: Insert the WD-1223 Counterbalance Arm into the Stabilator Assembly. Align the previously match-drilled #12 holes in the counterbalance arm to the corresponding holes in the WD-1222 Counterbalance Brackets. See Figure 2.

NOTE: Figure 2 illustrates the hardware for the aft counterbalance bracket. The forward counterbalance bracket hardware fastens through the counterbalance arm in the same method shown.

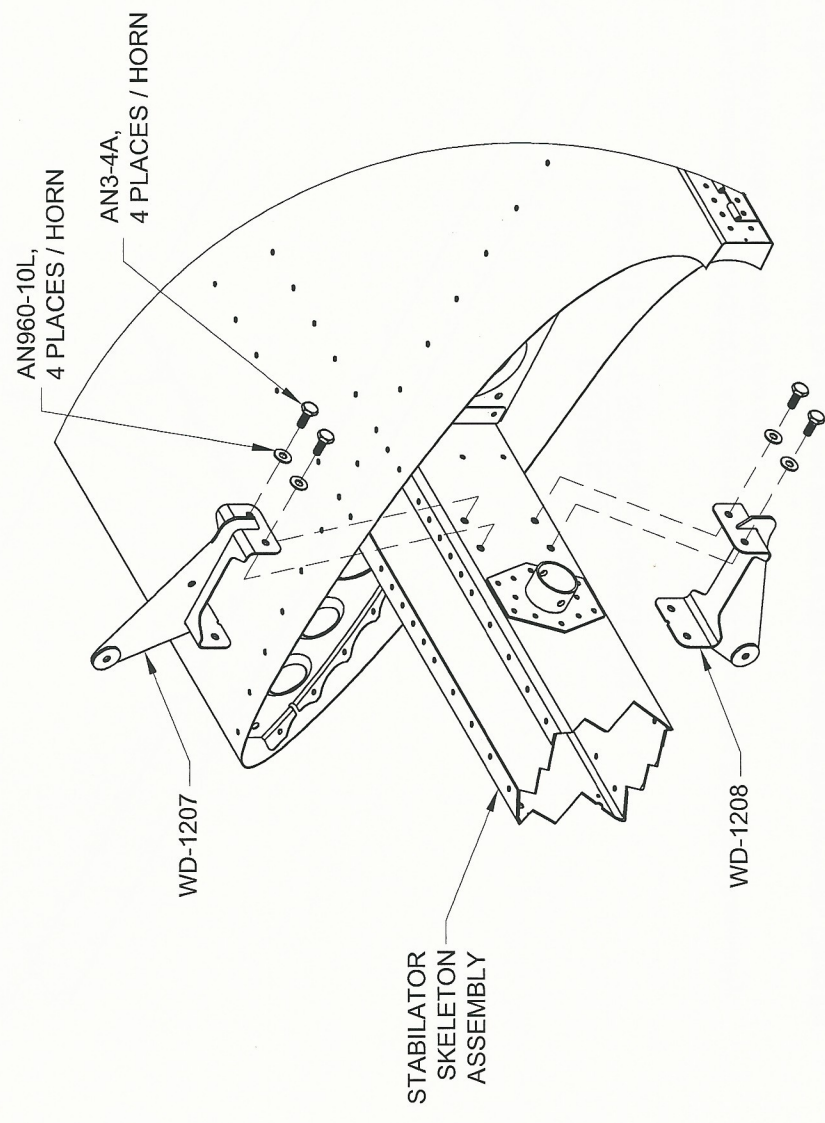
Step 3: Temporarily install the WD-1223 Counterbalance Arm to each of the WD-1222 Counterbalance Brackets using the hardware called out in Figure 2.

Step 4: Final-Drill #12 the holes in the R-1014 Counterbalance Weights.

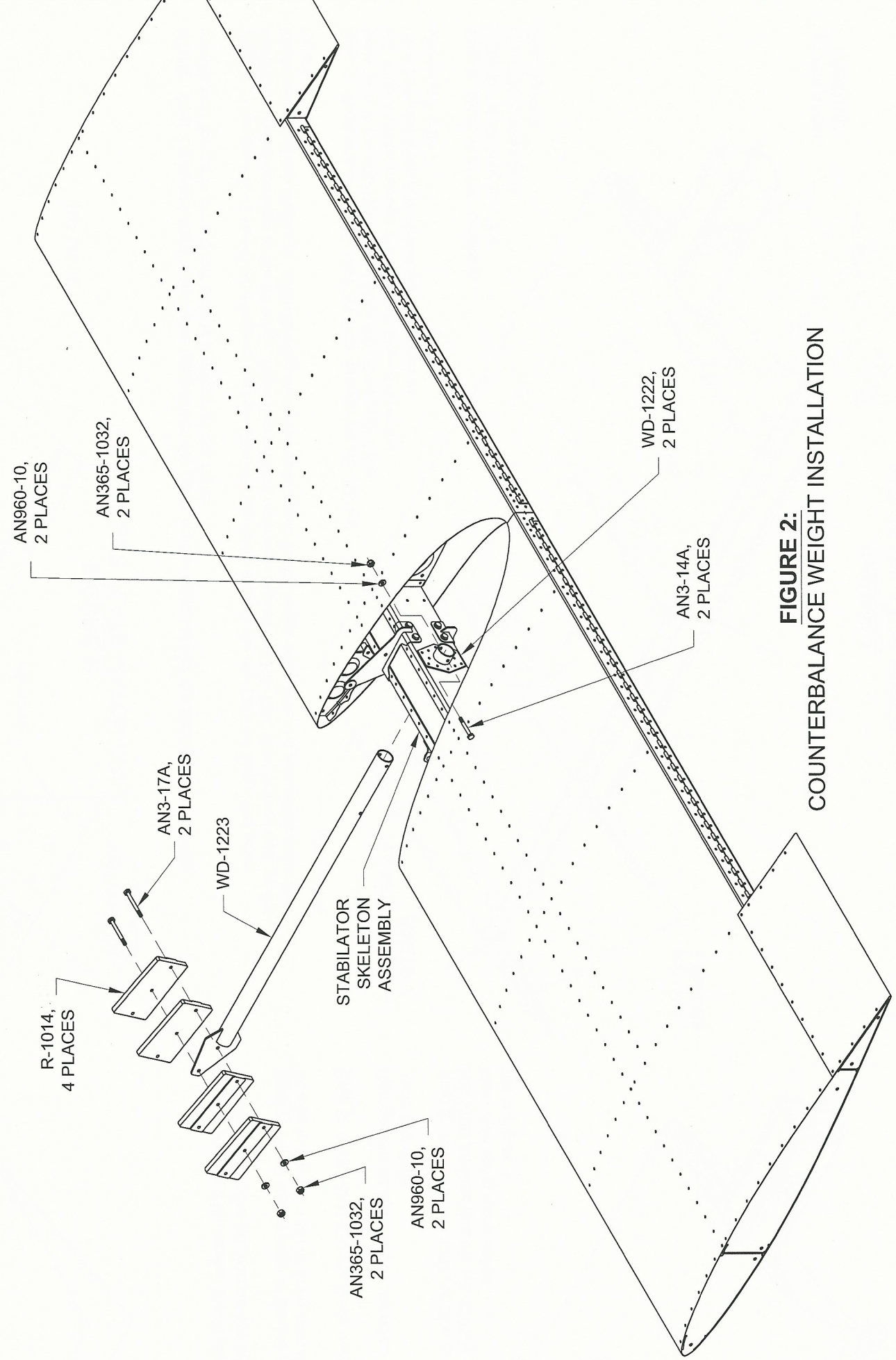
Step 5: Install the R-1014 Counterbalance Weights to the WD-1223 Counterbalance Arm with the hardware called out in Figure 2.

NOTE: The counterbalance arm final installation and the Anti-Servo Tab installation will be completed during Section 11: Emp Attachment.

Step 1: Install the WD-1207 Upper and WD-1208 Lower Horns to the Stabilator Assembly using hardware called out in Figure 1.



**FIGURE 1:
CONTROL HORN INSTALLATION**



**FIGURE 2:
COUNTERBALANCE WEIGHT INSTALLATION**