

Step 1: Separate the F-1294C Tabs by removing the material called out in Figure 1.

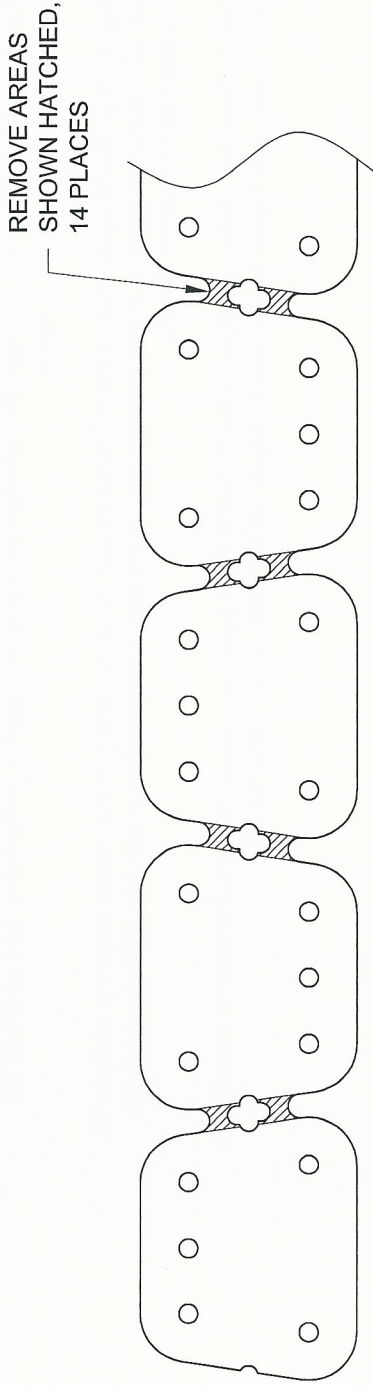


FIGURE 1:
F-1294C TAB SEPARATION

Step 2: Mark two lengths of masking tape per dimensions in Figure 2. One will be the 'AL', which will be for the upper left half of the tailcone. The other will be the 'BL', which will be for the lower left half of the tailcone. Use a pen that makes dark lines.

Mark two more pieces of masking tape as a mirror of the first two, label them 'AR' and 'BR' for the right side of the tailcone.

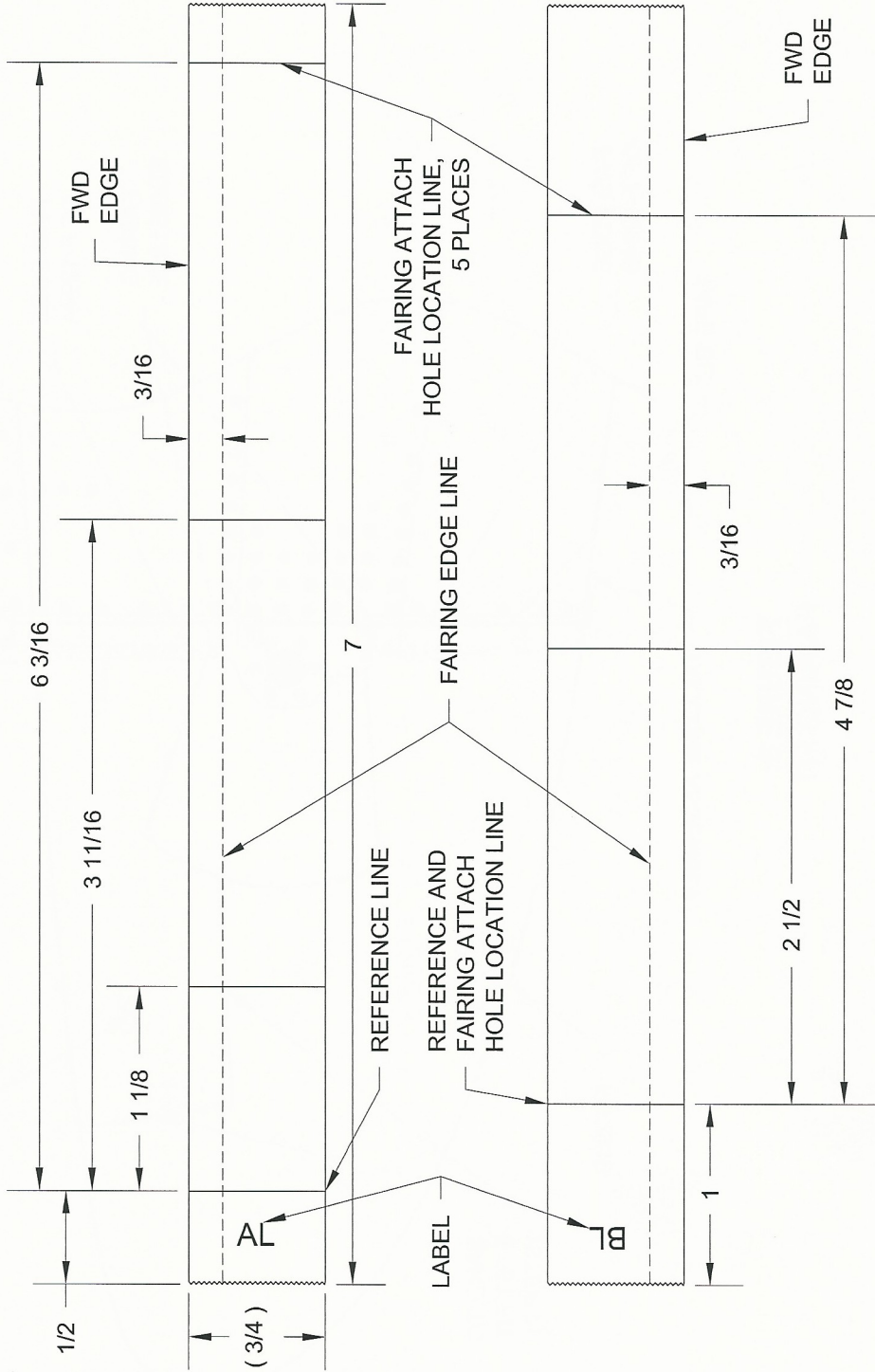


FIGURE 2:
MASKING TAPE MARKING
(NOT TO SCALE)

Step 3: Place the forward end of the reference line of tape 'AL' on the lower edge of the F-1279-L Upper Corner Skin. Align the forward edge of the masking tape along the manufactured heads of the aft-most rivet pattern on the tailcone as shown in Figure 3. Gather wrinkles in the aft edge of the tape between the fairing attach hole marks.

Step 4: Place the forward end of the reference line of tape 'BL' on the lower edge of the F-1280-L Side Skin. Align the forward edge of the masking tape along the aft-most rivet pattern on the tailcone as shown in Figure 3. Gather wrinkles in the aft edge of the tape between the fairing attach hole marks.

Step 5: Measure and mark the dimension given from the aft edge of the tailcone skins, at each fairing attach hole location as shown in Figure 3.

Repeat Steps 3 and 4 on the right side of the Tailcone Assembly using tape 'AR' and 'BR'.

Step 6: Measure and mark the dimension given from the aft edge of the tailcone skins, at each fairing attach hole location as shown in Figure 3.

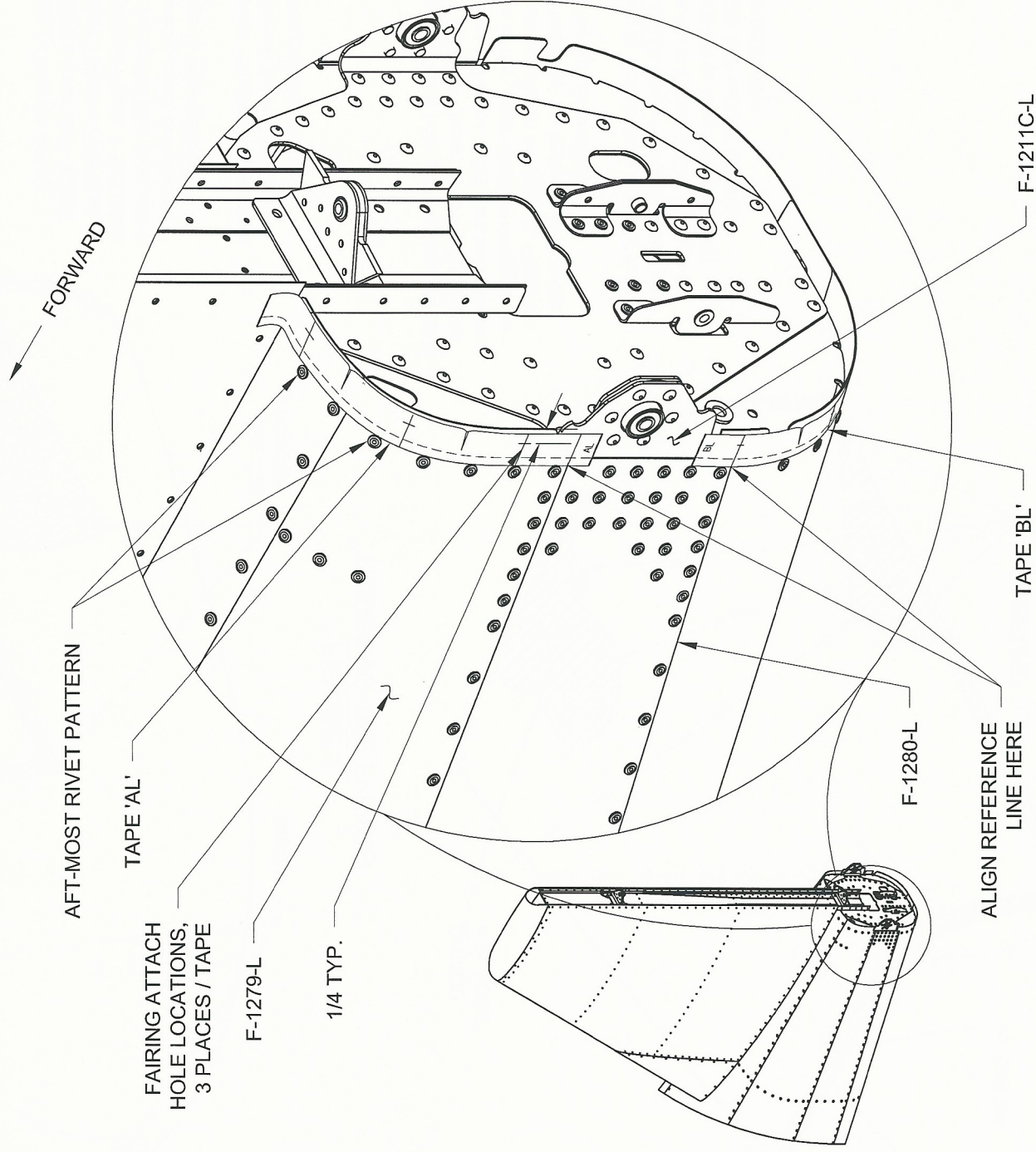


FIGURE 3:
MASKING TAPE POSITIONS