

**Step 4: Cleco the W-1207C-L & -R Tip Attach Angles to the outboard end of the W-1207A-L & -R Rear Spar Web. Cleco the as shown in Figure 1.**



**Step 6: Rivet the W-1207C-L & -R Tip Attach Angle to the W-1207A-L & -R Rear Spar Web using rivets called out in Figure 2.**

Hereafter refer to these subassemblies as the Left and Right Rear Spar Assembly.

