



NOTE: With the bottom of the W-1210 Main Ribs resting on the work surface, a weight or clamp may be applied to the aft portion of the wing assembly to hold it in position for attaching the W-1208 Nose Ribs. Take care not to bend the flanges of the W-1210 Main Ribs. See Figure 1.

Step 1: Cleco then rivet the eight remaining aft trimmed W-1208-L Nose Ribs to the W-1206-R Spar Assembly attach angles, starting outboard and working inboard. See Figure 1.

Step 2: Select the four forward and aft trimmed W-1208-L Nose Ribs (no attached nutplates) and cleco then rivet to the W-1206-R Spar Assembly attach angles.

Step 3: Cleco then rivet the forward and aft trimmed W-1208-R Nose Rib to the W-1206-R Spar Assembly attach angles.

Step 4: Select the forward and aft trimmed W-1208-L Nose Rib with attached nutplates and cleco then rivet to the W-1206-R Spar Assembly attach angles.

Step 5: Cleco then rivet the Right Stub Spar Assembly to the forward flanges of the W-1208-L and W-1208-R Nose Ribs as shown in Figure 1.

Step 6: Insert the snap bushings in the W-1208 Nose Ribs as shown in Figure 1.

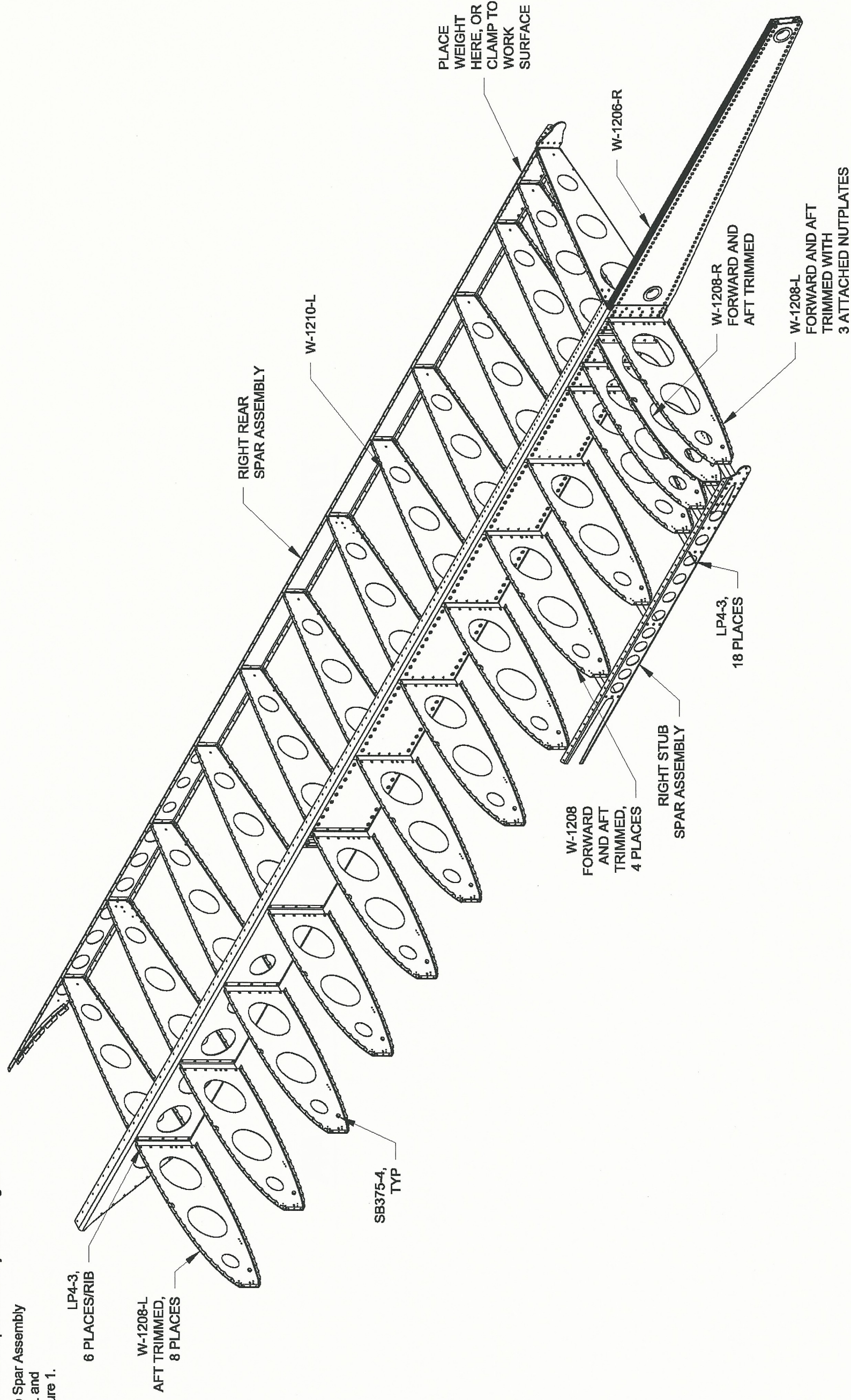


FIGURE 1: ATTACHING THE NOSE RIBS