



Step 5: Cleco the W-1202-L Mid Wing Skin to the wing skeleton as shown in Figure 3. Rivet the mid wing skin to the wing skeleton leaving open the 1st holes aft of the leading edge and the holes for the W-1216B-L (Page 17-03 Figure 2) as shown in Figure 3.

NOTE: If installing the optional lighting system it will be easier at this time.

Step 1: Place a layer of carpet or an old blanket on the work table. Place the wing skeleton upside-down on the table with the leading edge overhanging the edge by two to four inches.

Step 2: Dimple the W-1201-L Inbd Wing Skin in two places as shown in Figure 1. Cleco then rivet the inbd wing skin to the bottom of the wing leaving all holes on the outboard edge open as well as the holes called out in Figure 1.

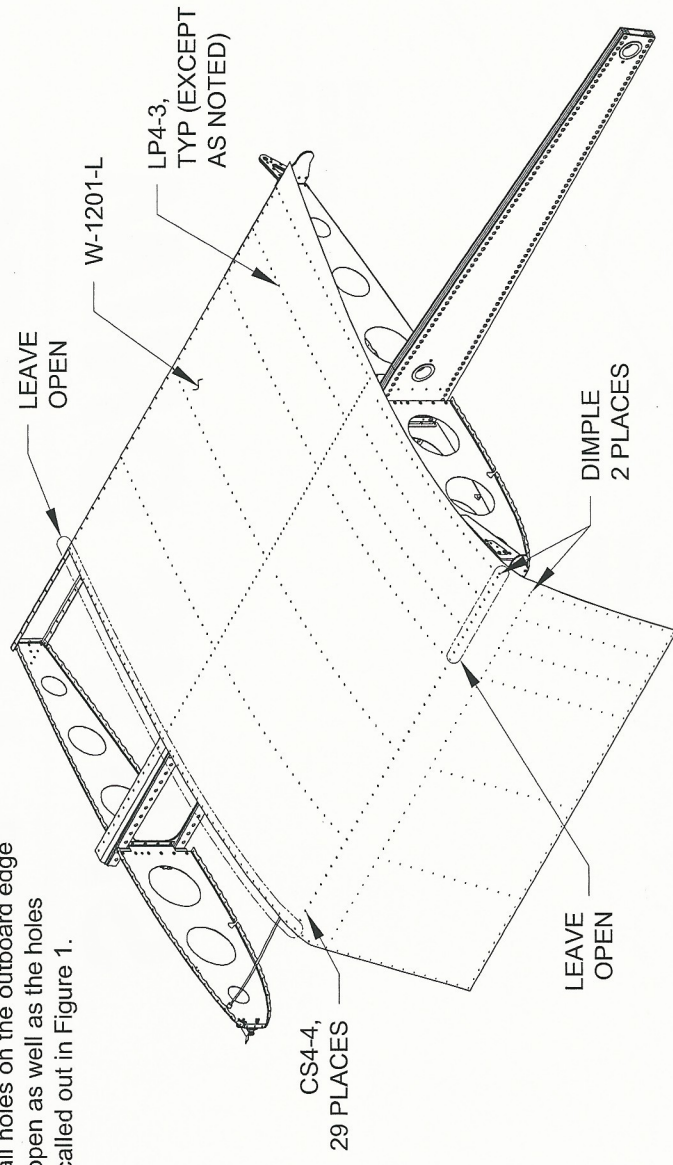


FIGURE 1: ATTACHING INBD WING SKIN (LEFT WING SHOWN)

Step 3: Final-Drill 3/8 the #30 hole in the W-1203-L Outbd Wing Skin for the tie down ring. See Figure 2.

Step 4: Cleco the W-1203-L Outbd Wing Skin to the wing skeleton as shown in Figure 2. Rivet the outbd wing skin to the skeleton leaving open all holes on the inboard and outboard edges, the leading edge holes, and the holes for the W-1216B-L Hinge Rib (Page 17-03 Figure 2) as shown in Figure 2.

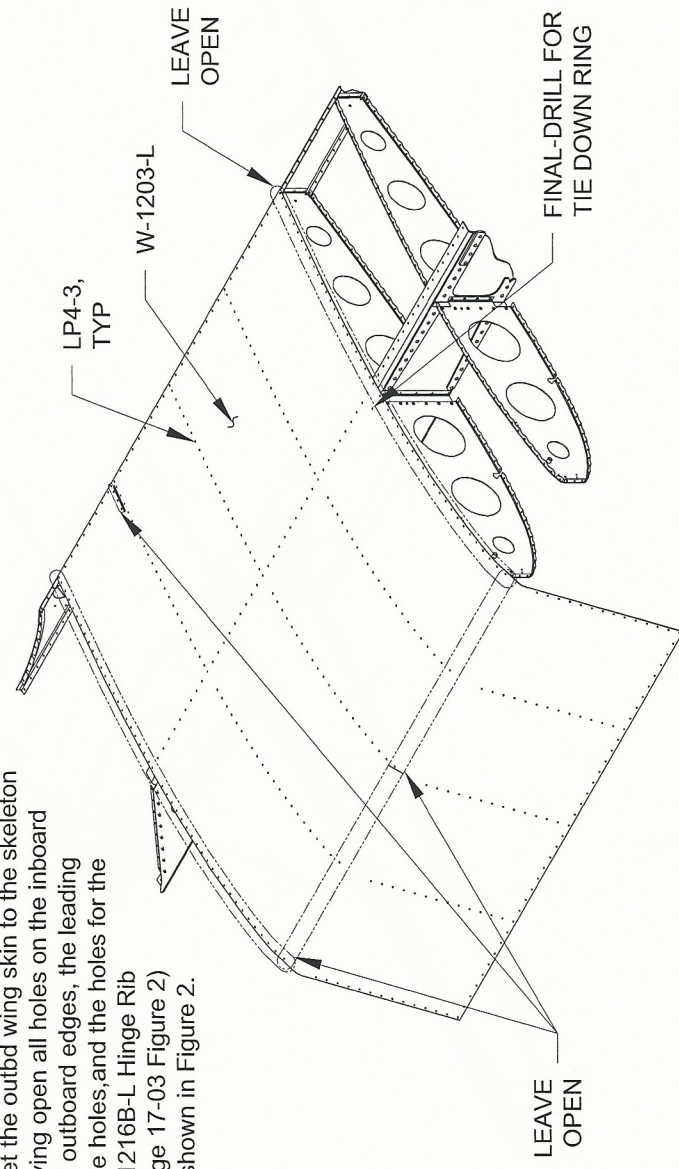


FIGURE 2: ATTACHING OUTBD WING SKIN (LEFT WING SHOWN)

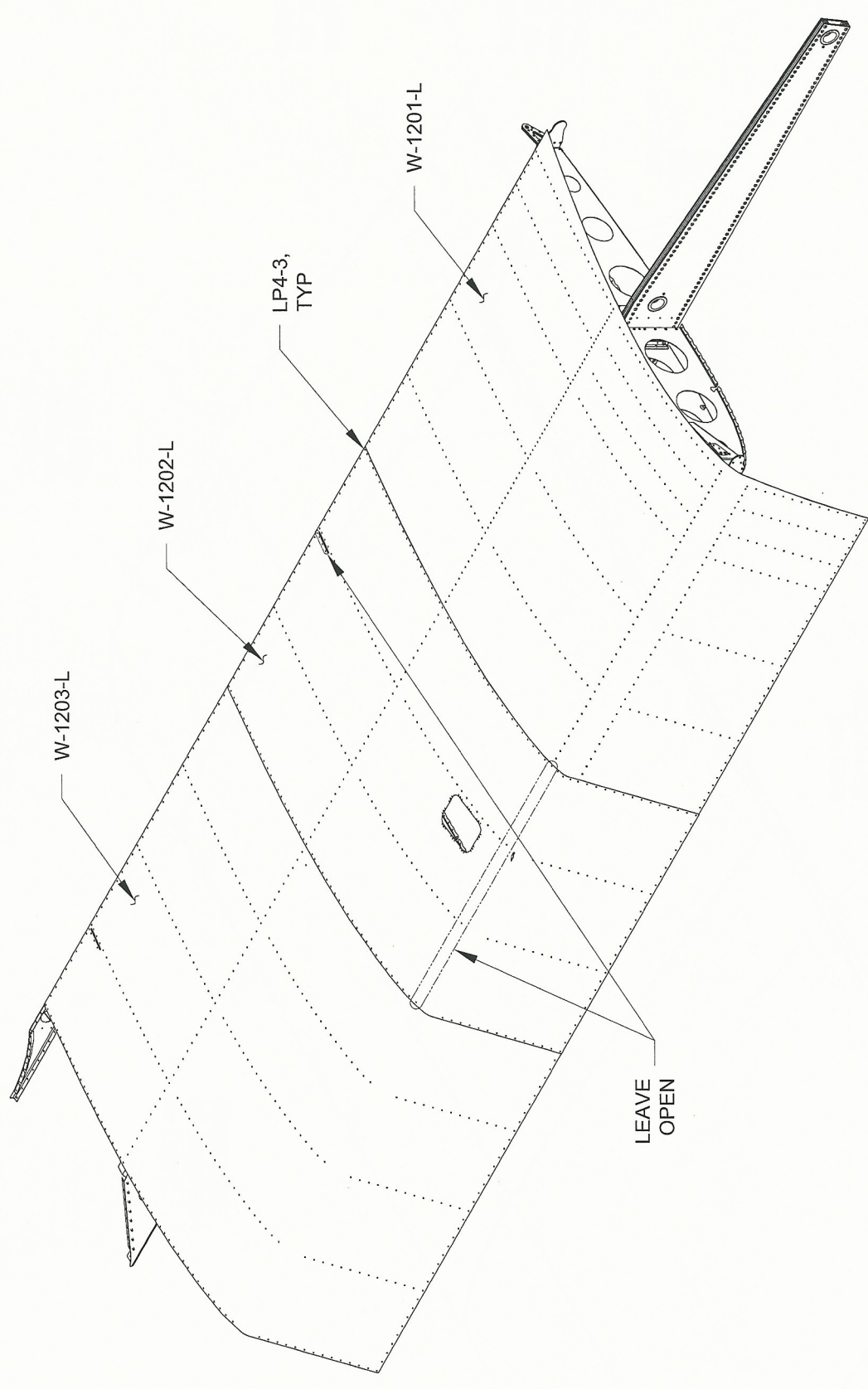


FIGURE 3: ATTACHING MID WING SKIN (LEFT WING SHOWN)