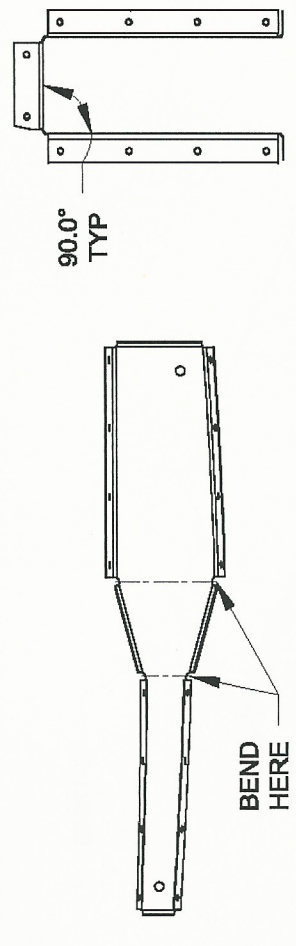


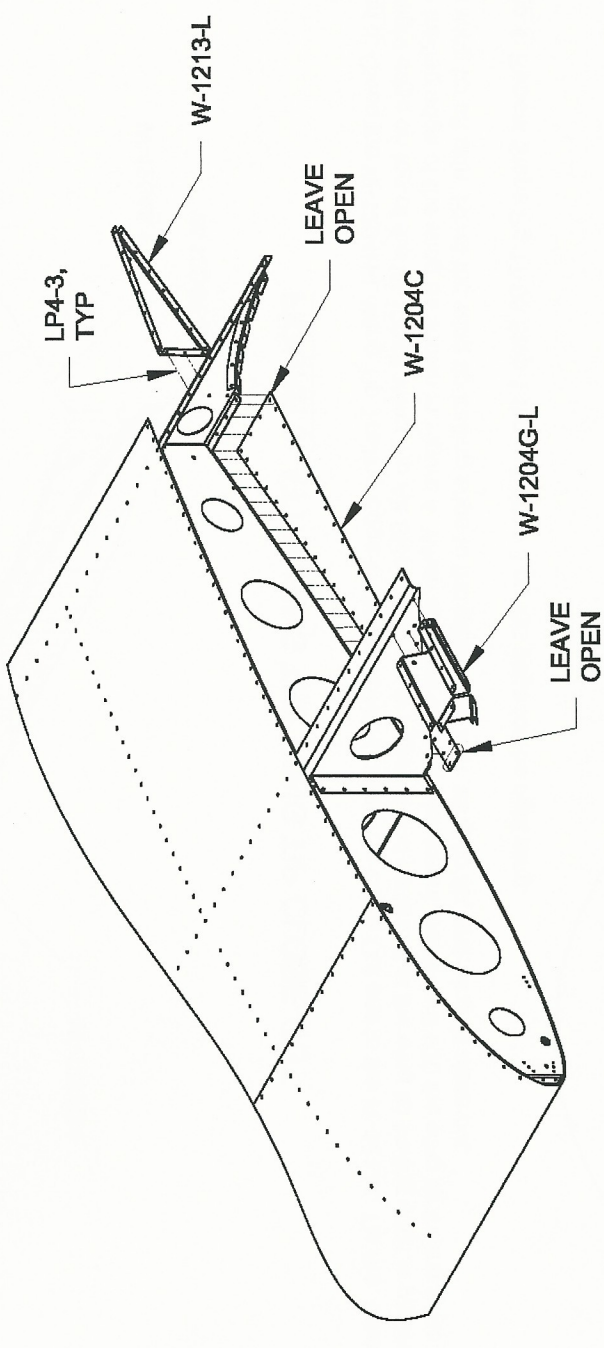


Step 1: Take the W-1204G-L Hand Hold and bend where the part is notched as shown in Figure 1.



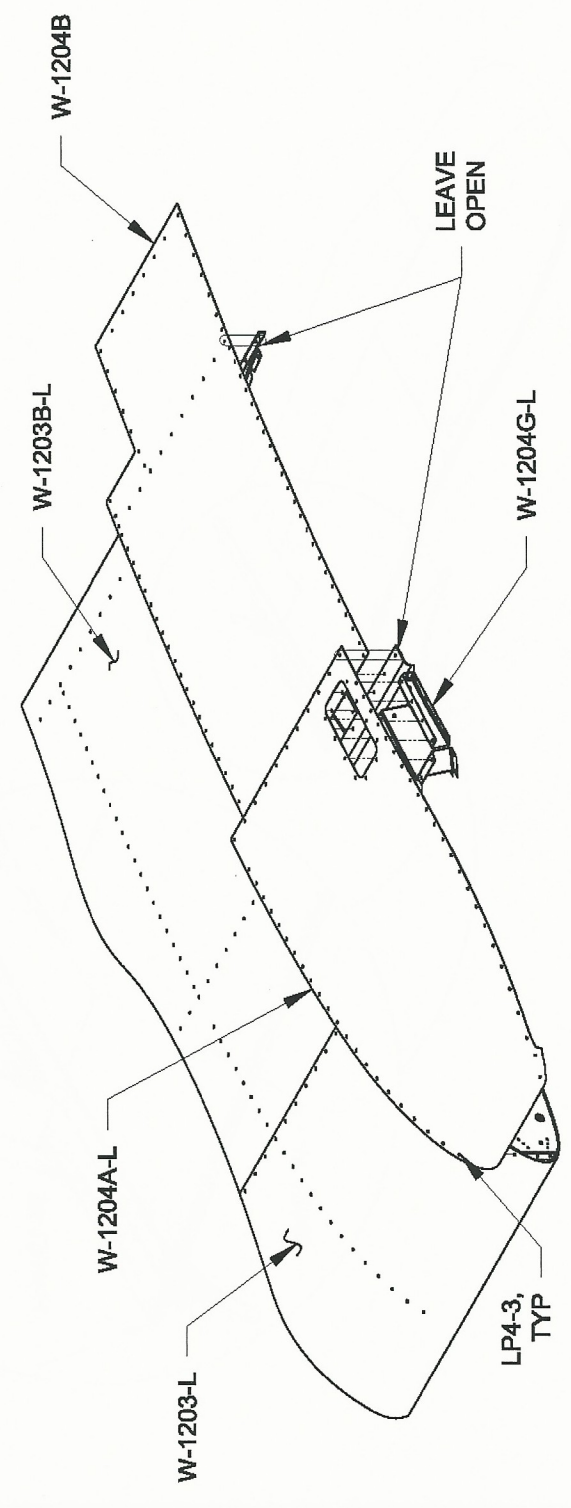
**FIGURE 1: BENDING HAND HOLD**

Step 2: Rivet the W-1213-L Tip Rib to the rear spar as shown in Figure 2. Rivet the W-1204G-L Hand Hold and W-1204C Wing Tip Bottom Skin to the wing as shown in Figure 2.



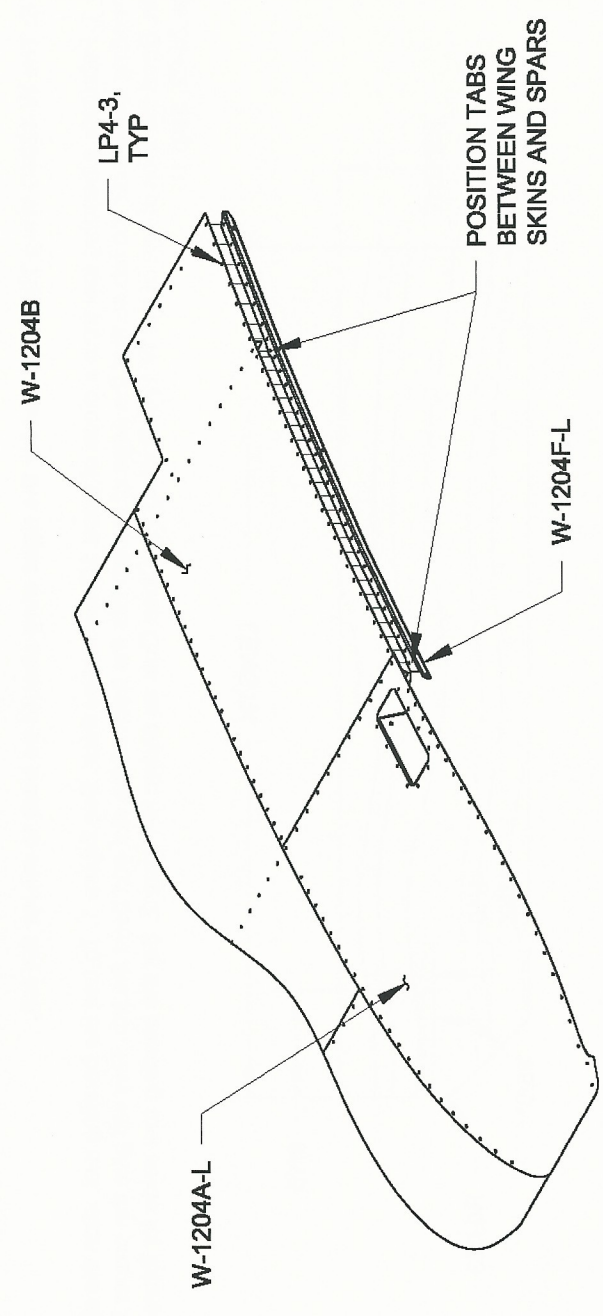
**FIGURE 2: ATTACHING THE TIP RIB, HAND HOLD AND WING TIP BOTTOM SKIN**

Step 3: Rivet the W-1204B Wing Tip Aft Skin and the W-1204A-L Wing Tip Fwd Skin to the wing as shown in Figure 3.



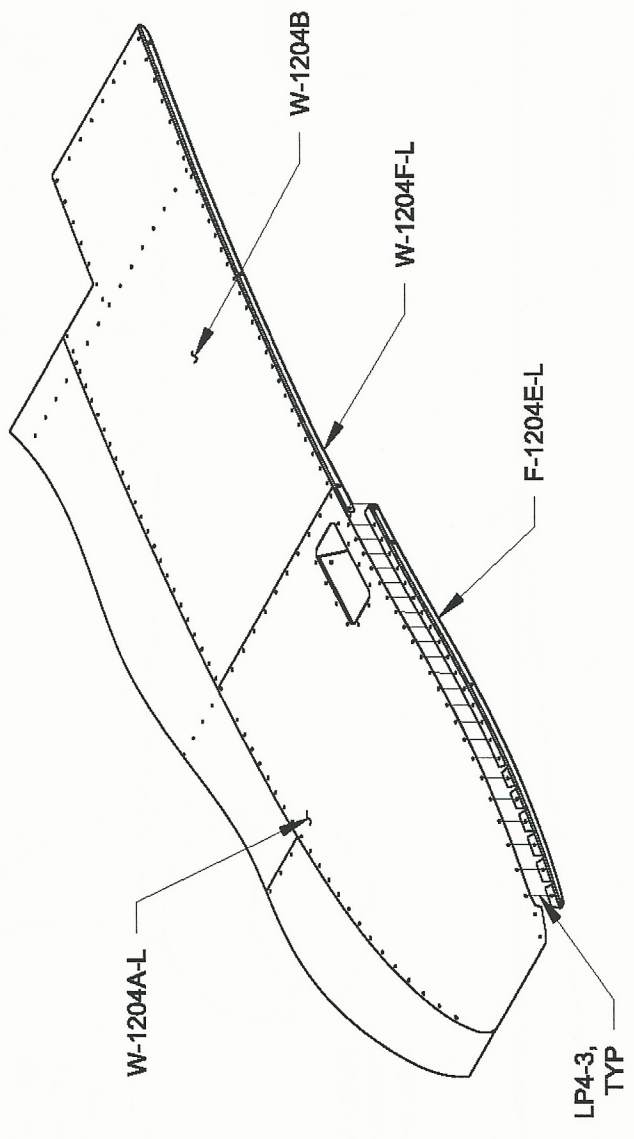
**FIGURE 3: ATTACHING THE FWD WING TIP RIB**

Step 4: Rivet the W-1204F-L Aft Wing Tip Rib to the W-1204A-L Wing Tip Fwd Skin and W-1204B Wing Tip Aft Skin as shown in Figure 4. The tip of the Rear Spar Assembly may be trimmed to ease fitting between the flanges of the Aft Wing Tip Rib.



**FIGURE 4: ATTACHING THE AFT WING TIP RIB**

Step 5: Flute the W-1204E-L Fwd Wing Tip Rib so that it matches the outboard edge of the W-1204A-L Wing Tip Fwd Skin. Rivet the fwd wing tip rib to the wing tip fwd skin and W-1204F-L Aft Wing Tip Rib as shown in Figure 5.



**FIGURE 5: ATTACHING THE FWD WING TIP RIB**