



- Step 1:** Rivet the A-1207-L Actuation Bracket (outboard row of rivets only), A-1206 Pivot Brackets and A-1203 Spar together per the callouts in Figure 1.
- Step 2:** Cleco ten of 12 A-1205 Main Ribs to the A-1203 Spar. Leave the 5th rib from the inboard end and the most outboard main rib un-clecoed. Rivet the main ribs to the spar using the rivets called-out in Figure 1.
- Step 3:** Cleco the Inbd Nose Rib & Bracket Assembly, A-1210-R Inbd Nose Rib, the remaining two A-1205 Main Ribs, and the A-909/A-1204-L & -R Outbd Nose Rib/Counterbalance Assembly to the A-1203 Spar. See Figure 1.
- Step 4:** Rivet all the parts assembled in Step 2 together per the callouts in Figure 1.

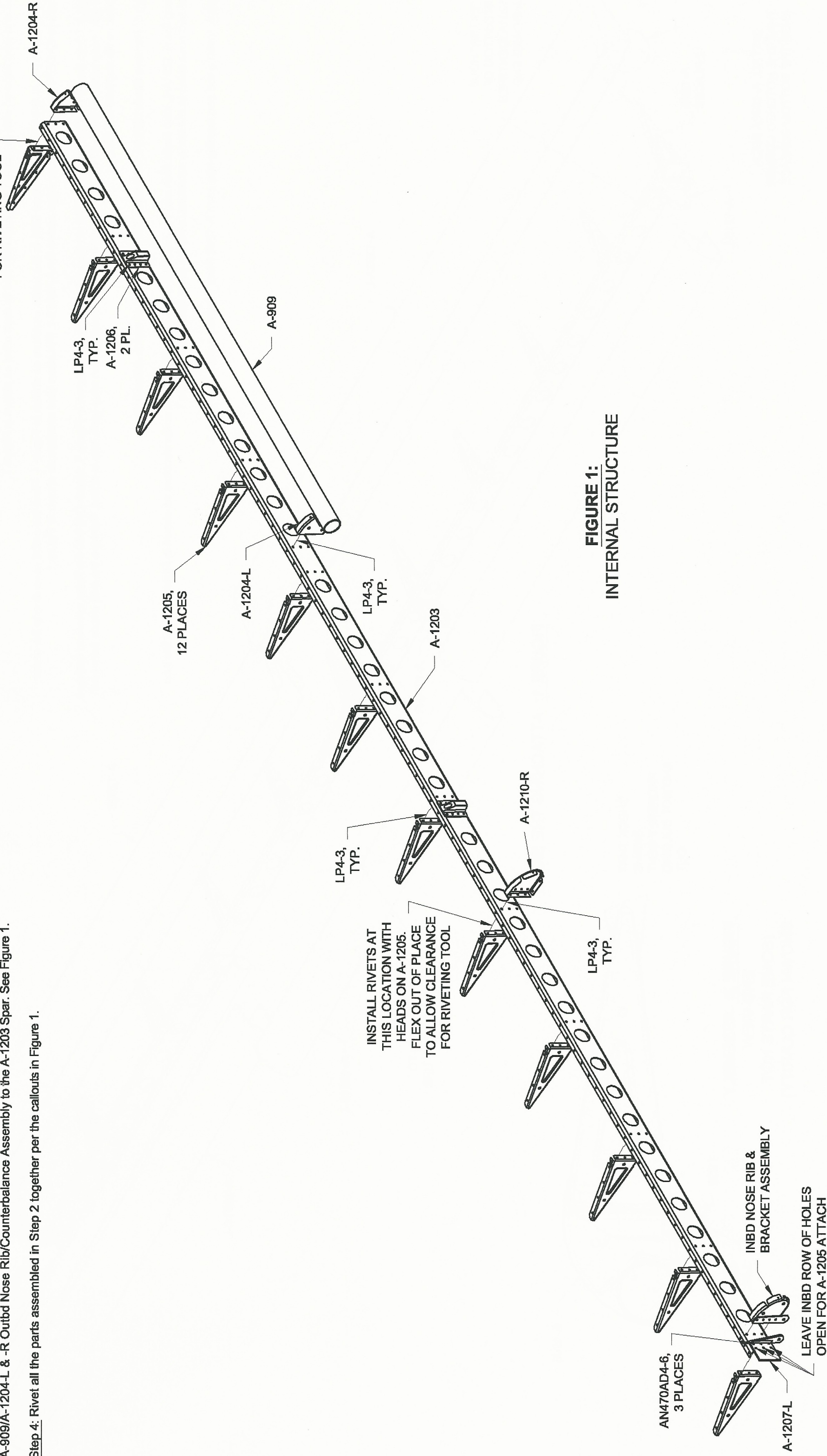


FIGURE 1:
INTERNAL STRUCTURE