

Step 1: Rivet the F-1206A Bulkhead to the F-1222-L & -R and F-1223-L & -R Baggage Ribs using the rivets called out in Figure 1.

Step 2: Rivet the F-1206G-L & -R Baggage Ribs to the F-1206A Bulkhead and the F-1221-L & -R Baggage Ribs using the rivets called out in Figure 1.

Step 3: Dimple the holes in the top flange of the F-1206H-L & -R Baggage Ribs that correspond to the dimpled holes in the F-1224-L & -R Baggage Floors.

Step 4: Rivet the F-1206H-L & -R Baggage Ribs to the F-1206A Bulkhead using the rivets called out in Figure 1.

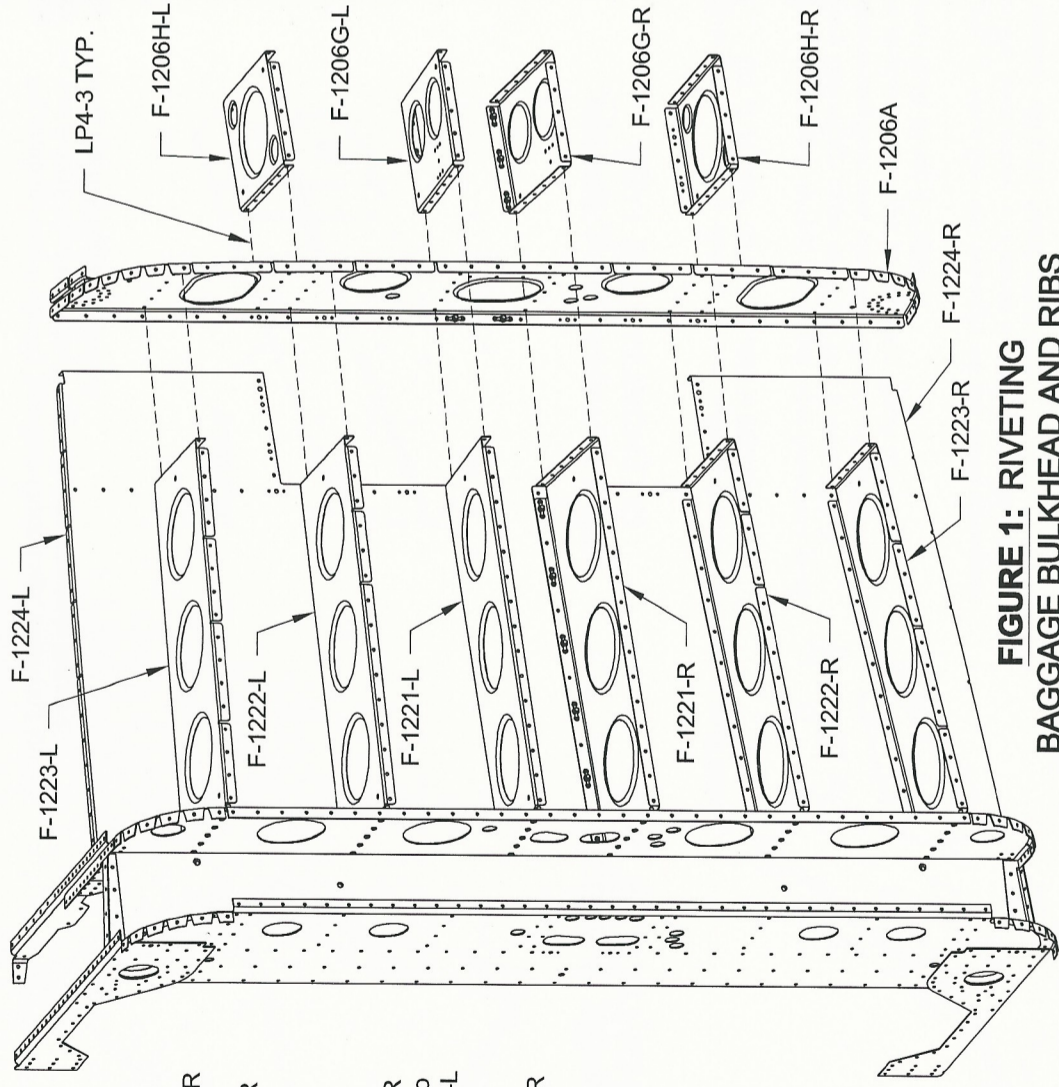


FIGURE 1: RIVETING BULKHEAD AND RIBS

Step 5: Rivet the F-1224-L & -R Baggage Floors to the F-1206A Baggage Bulkhead and F-1206H-L & -R Baggage Ribs using the rivets called out in Figure 2.

Step 6: Dimple the ten nutplates called out in Figure 2, then rivet them to the F-1206A Baggage Bulkhead, F-1206H-L & -R Baggage Ribs, and F-1224-L & -R Baggage Floors.

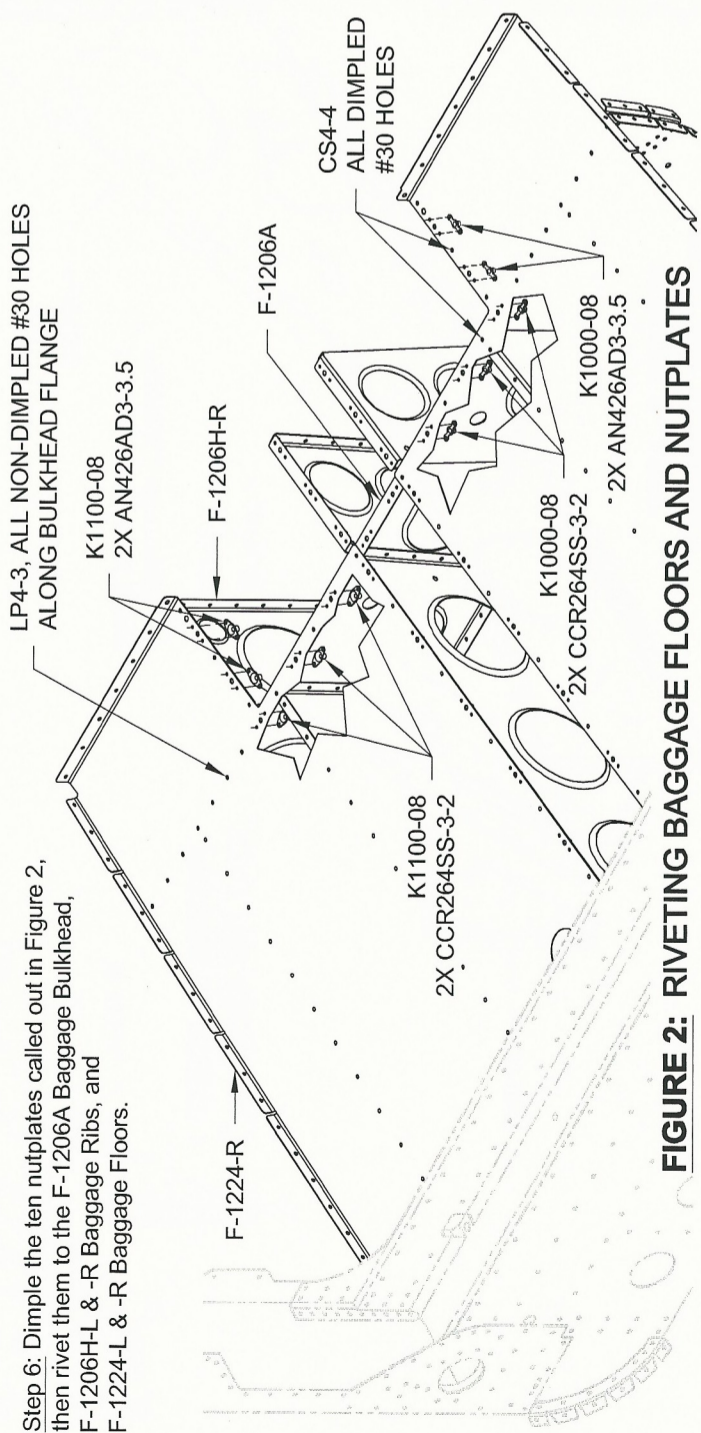


FIGURE 2: RIVETING BAGGAGE FLOORS AND NUTPLATES

Step 7: Rivet the F-1206F Bearing Bracket Brace to the F-1206A Bulkhead using the rivets called out in Figure 3.

Step 8: Rivet the F-1206F Bearing Bracket Brace to the F-1206G-L & -R Baggage Ribs and Bearing Bracket Assemblies using the rivets called out in Figure 3. The flush, manufactured heads of the rivets in the Bearing Bracket Assemblies are placed against the web of the baggage ribs.

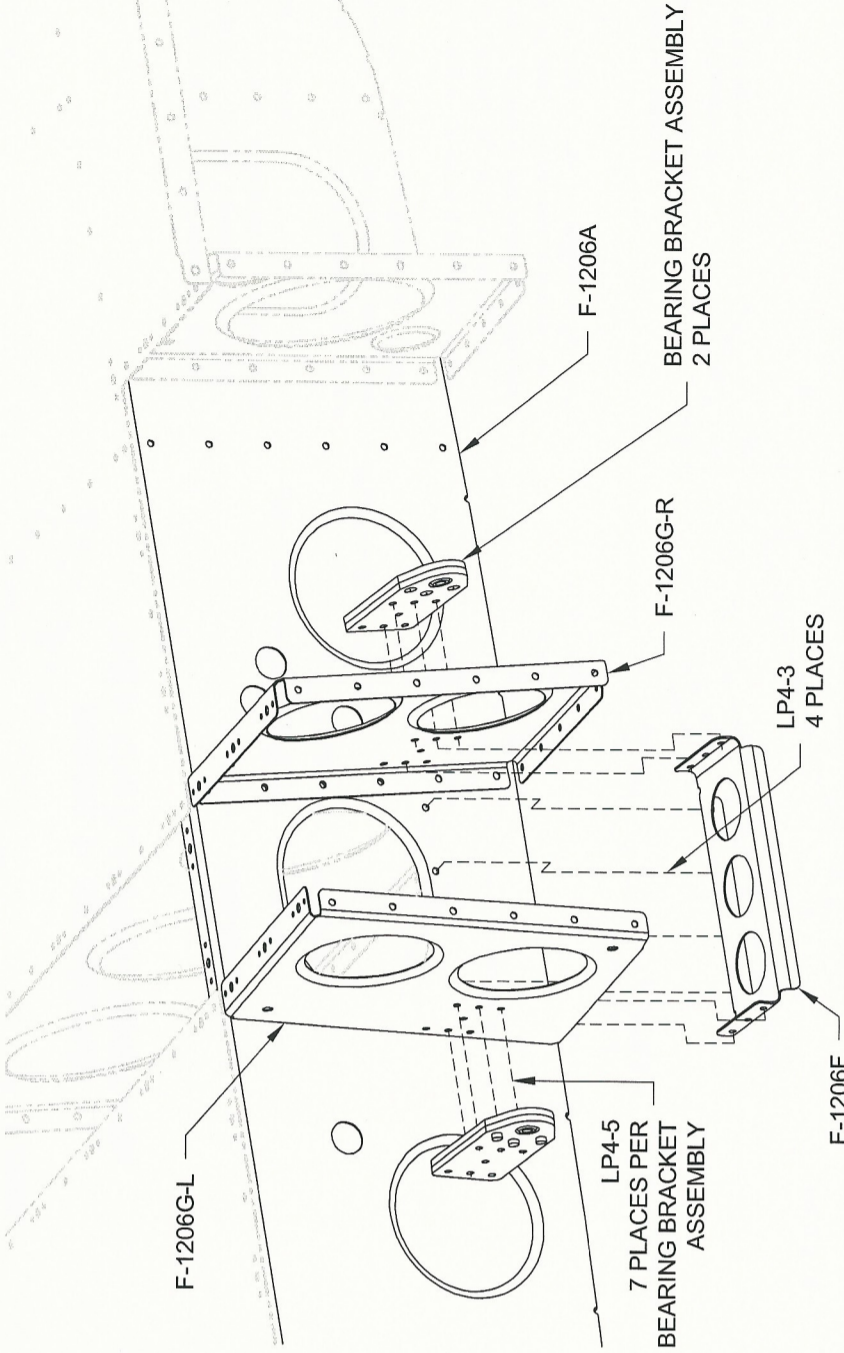


FIGURE 3: RIVETING F-1206F

Step 9: Separate the F-1250 Pulley Bracket by removing the hatched areas shown in Figure 4.

Step 10: Rivet the F-1250-L & -R Pulley Brackets to the F-1220A Forward Intercoastal and F-1220B Aft Intercoastal using the rivets called out in Figure 5.

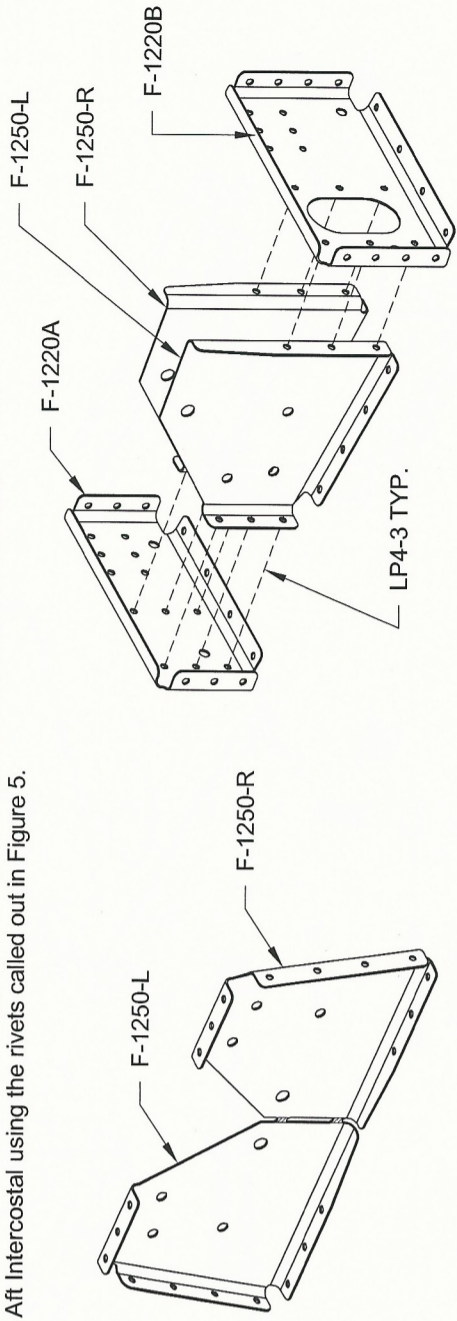


FIGURE 4: SEPARATING THE PULLEY BRACKETS

FIGURE 5: RIVETING THE PULLEY BRACKETS