



Step 1: Cut apart then deburr the F-1203H-L and -R Arm Rest Brackets. See Figure 1.

Step 2: Rivet the F-1203H-L Arm Rest Bracket to the F-1203G-L Bulkhead Side Channel as shown in Figure 2. Repeat this step for the right side of the aircraft.

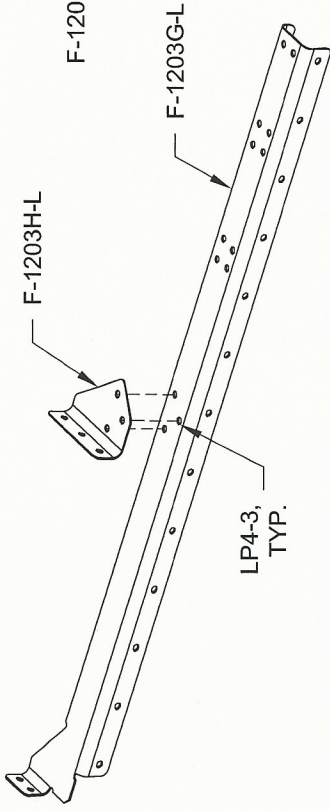


FIGURE 1: SEPARATING THE ARM REST BRACKETS

FIGURE 2: INSTALLING THE ARM REST BRACKET

Step 3: Rivet the F-1202E-L and -R Bulkhead Side Channels to the F-1202F Bulkhead per the call outs in Figure 2. Rivet the F-1203G-L & -R Bulkhead Side Channels to the F-1203A Bulkhead.

Step 4: Remove the tab from the notch in the F-1248-L & -R Arm Rests that is for the F-1203G-L & -R Bulkhead Side Channels.

Step 5: Match-Drill #30 forward tabs of the F-1248-L and -R Arm Rests to the F-1202E-L and -R Bulkhead Side Channels. Match-Drill #30 the aft tabs of the arm rests to the F-1204C-L and -R Fwd Bulkhead Sides. Deburr the bulkhead side channels and fwd bulkhead sides.

Step 6: Rivet a F-1248B Fuselage Pin Latch to both the F-1248-L & -R Arm Rests as shown in Figure 3.

Step 7: Rivet the F-1248-L and -R Arm Rests to the F-1202E-L and -R Bulkhead Side Channels. Rivet the arm rests to the F-1204C-L and -R Fwd Bulkhead Sides. Rivet the arm rests to the F-1203H-L and -R Arm Rest Brackets. See Figure 3.

Step 8: Insert the F-1234-L and -R Canopy Decks and F-1255-L and -R Longerons (should still be clecoed together as an assembly) into the fuselage skeleton. Cleco the canopy decks to the upper tab in the F-1203G-L and -R Bulkhead Side Channels. See Figure 3.

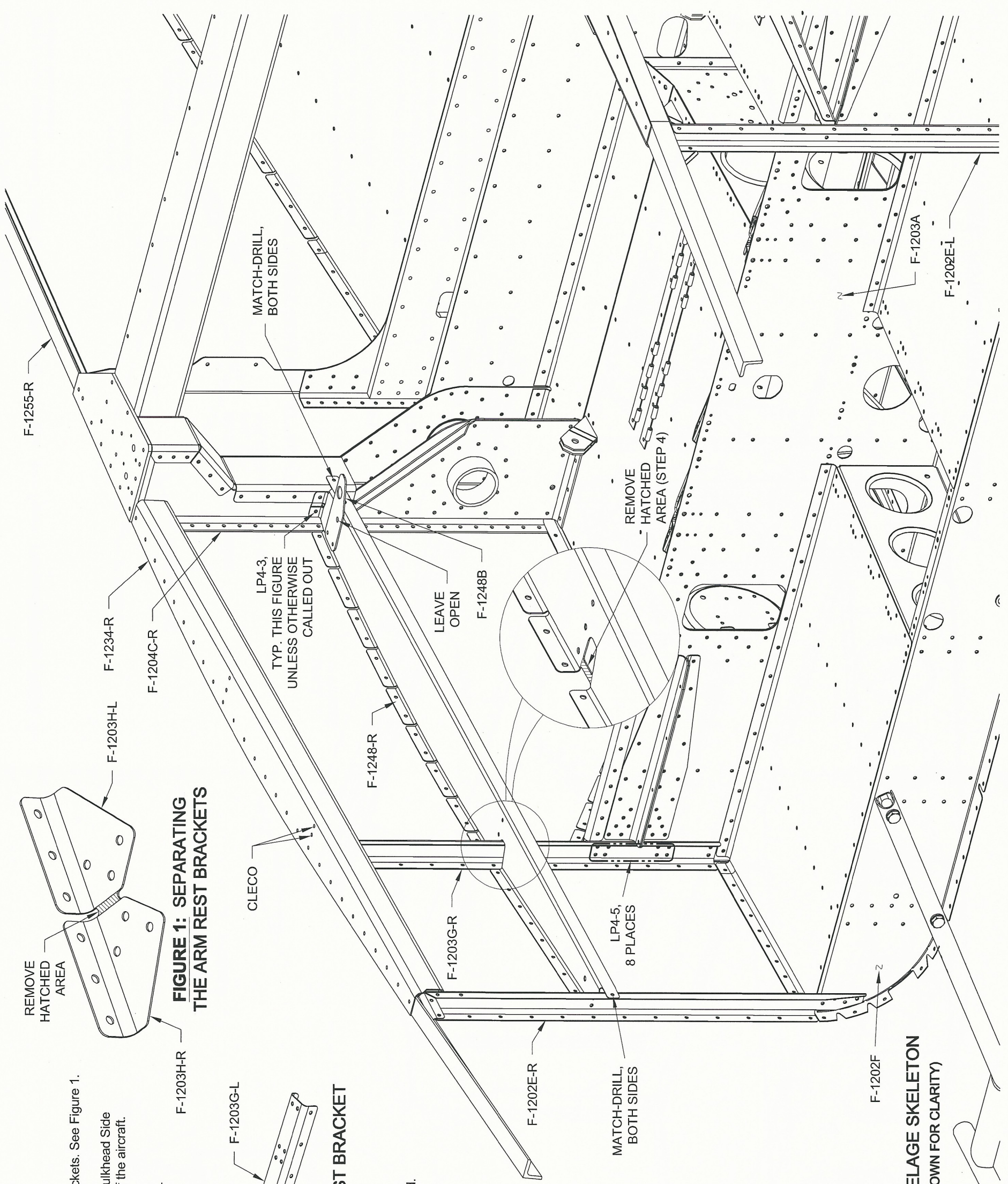


FIGURE 3: MID FUSELAGE SKELETON
(SOME PARTS NOT SHOWN FOR CLARITY)