



Step 1: Cut out the wing spar penetration holes in the F-1270 Fuselage Side Skins to create left and right side skins. Start by marking out the shaded areas labeled in Figure 1 and 2. Drill a large hole with a unibit inside the shaded area (marked remove hatched area in Figure 1 and Figure 2). Use snips to cut close to, but not at the edge of the shaded area. Snip around a final time removing material up to the trim line around the shaded area. Deburr the edge of the hole.

Step 2: Mark the F-1270 Fuselage Skins left and right.

