



Step 1: Rivet the F-1284-L & -R Shear Clips to the F-1207C-L & -R Baggage Bulkheads as shown in Figure 1.

Step 2: Cleco the F-1273-L & -R Baggage Corner Skin in place. Underlap the F-1270-L & -R Left and Right Side Skins, F-1270A & F-1270B Side Skin Doublers and F-1276 Bottom Skins. Overlap the Tailcone Assembly skins as shown in Figure 1 and 2.

NOTE: The clecoes in the F-1273-L & -R Baggage Corner Skins that are called out in Figure 2 mark holes that will be left open in this section.

Step 3: Rivet the Tailcone Assembly skins, the holes common to the Tailcone and Fuselage Assembly and the F-1273-L & -R Baggage Corner Skins using rivets called out in Figure 2. Rivets on the right side are a mirror of the left. Omit the holes covered by tape.

Rivet the holes common to the F-1270-L & -R Skins, F-1280A & F-1270B Side Skin Doublers and F-1273-L & -R Baggage Corner Skins as shown in Figure 2.

Remove the tape that was applied earlier in this section.

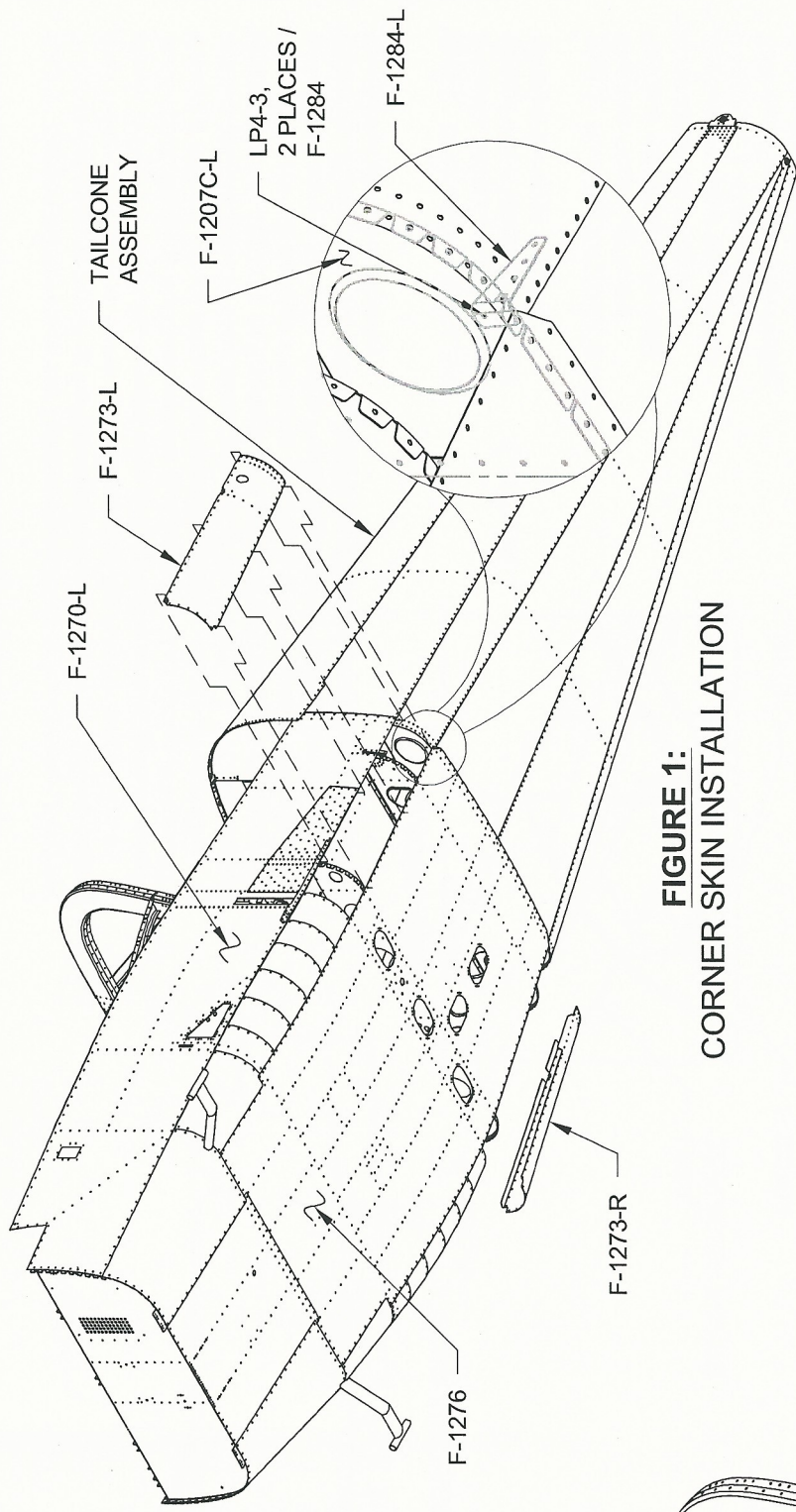


FIGURE 1:
CORNER SKIN INSTALLATION

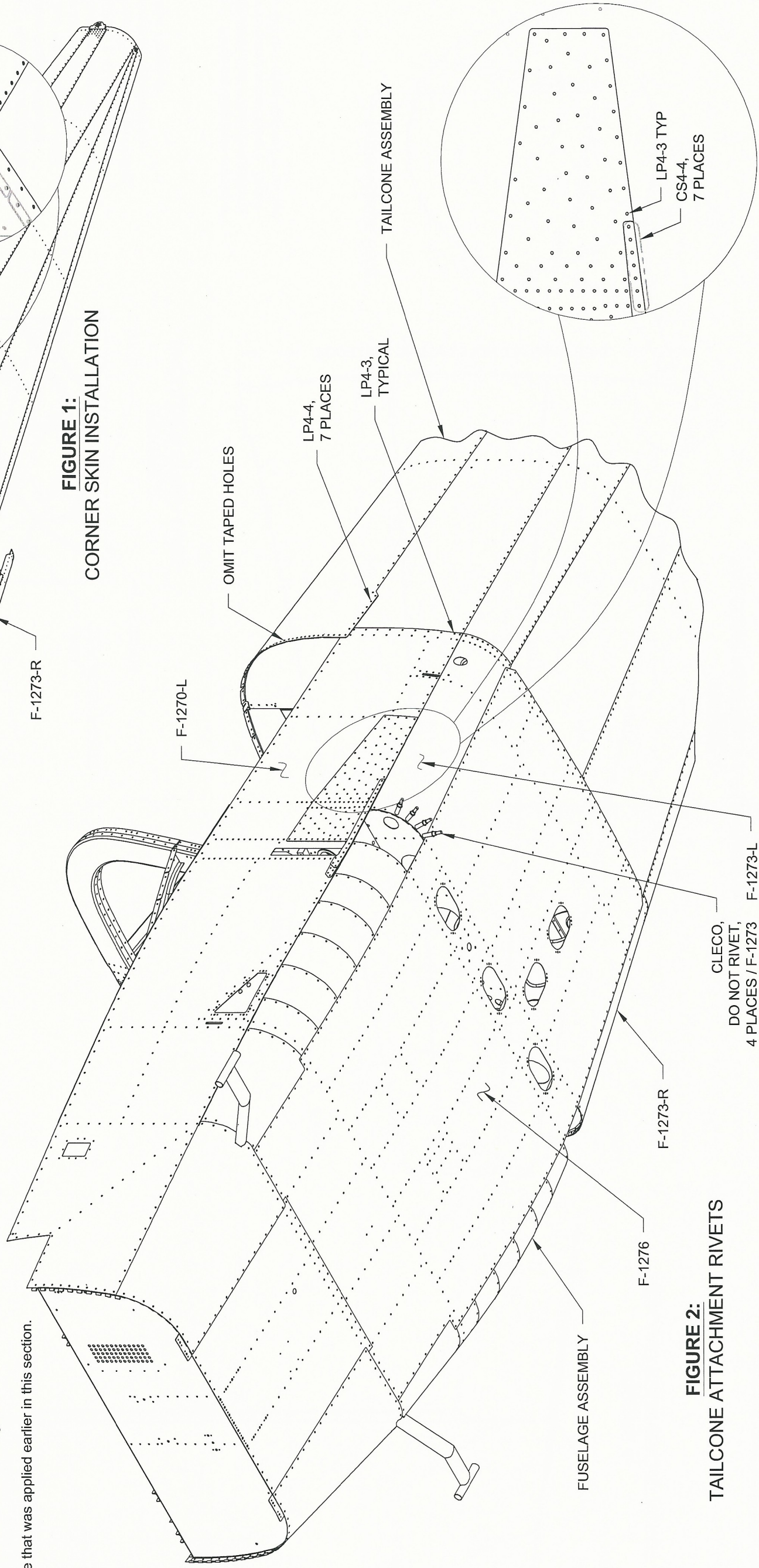


FIGURE 2:
TAILCONE ATTACHMENT RIVETS