



Step 1: Cleco the F-1277-L & -R Fwd Turtle Deck Skins to the Fuselage and Tailcone Assembly as shown in Figure 1.

Step 2: Cleco the F-1277A Aft Window underneath of the F-1277-L & -R Fwd Turtle Deck Skins.

Step 3: Match-Drill #40, beginning at either top inboard hole, the 3/32" holes from the F-1231A-AL & -AR Roll Bar Frames. Cleco each hole before drilling the next.

Step 4: Rivet the F-1277-L & -R Fwd Turtle Deck Skins to the Fuselage and Tailcone Assemblies.

Remove the F-1277A Aft Window. Open all holes in the aft window using a #27 plexi drill bit.

NOTE: Optionally, now is a good time to paint the interior of the airframe.

Step 5: Final-Drill #36 and tap 6-32 all of the match-drilled holes in the F-1231A-AL & -AR Roll Bar Frames.

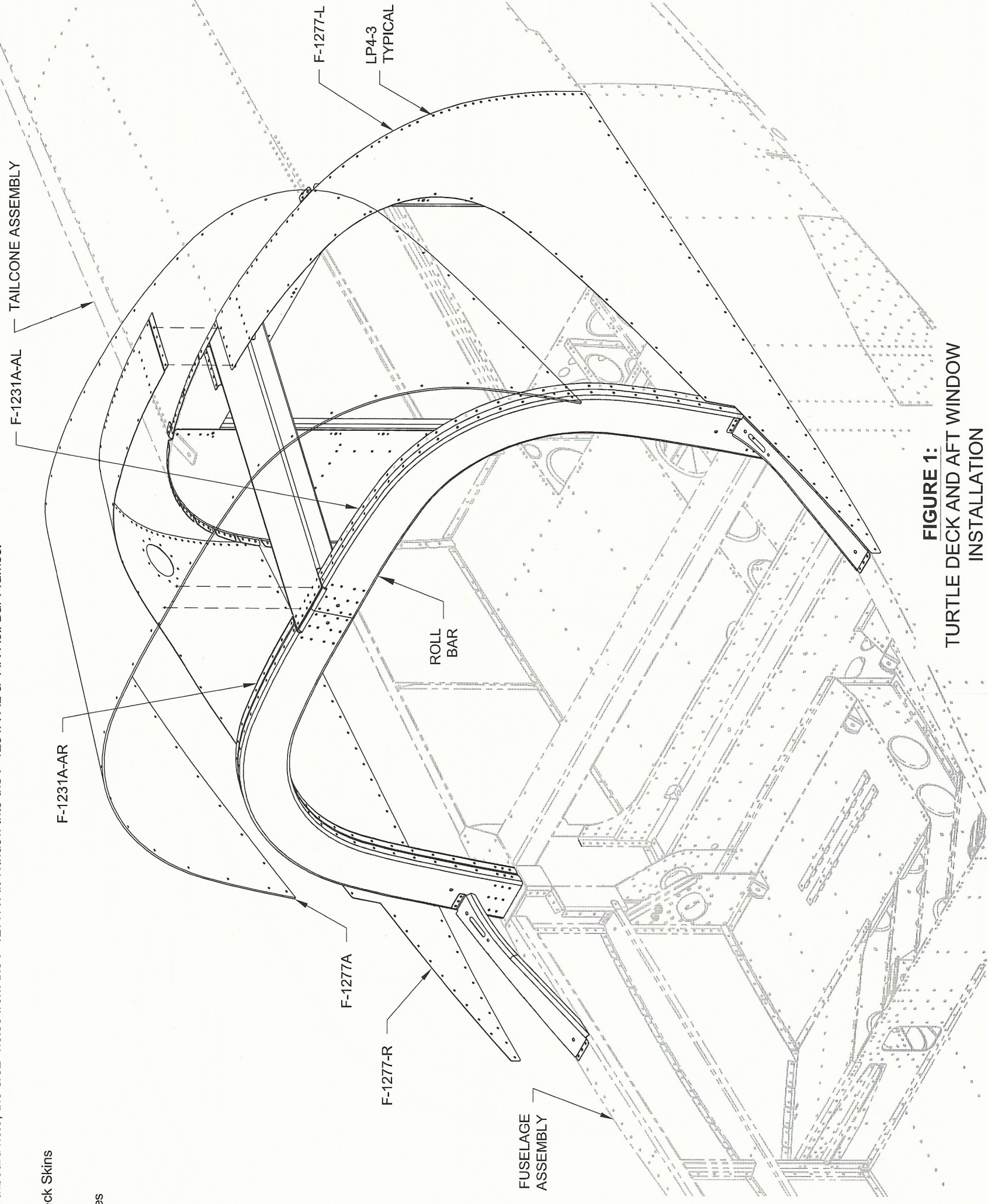


FIGURE 1:
TURTLE DECK AND AFT WINDOW
INSTALLATION