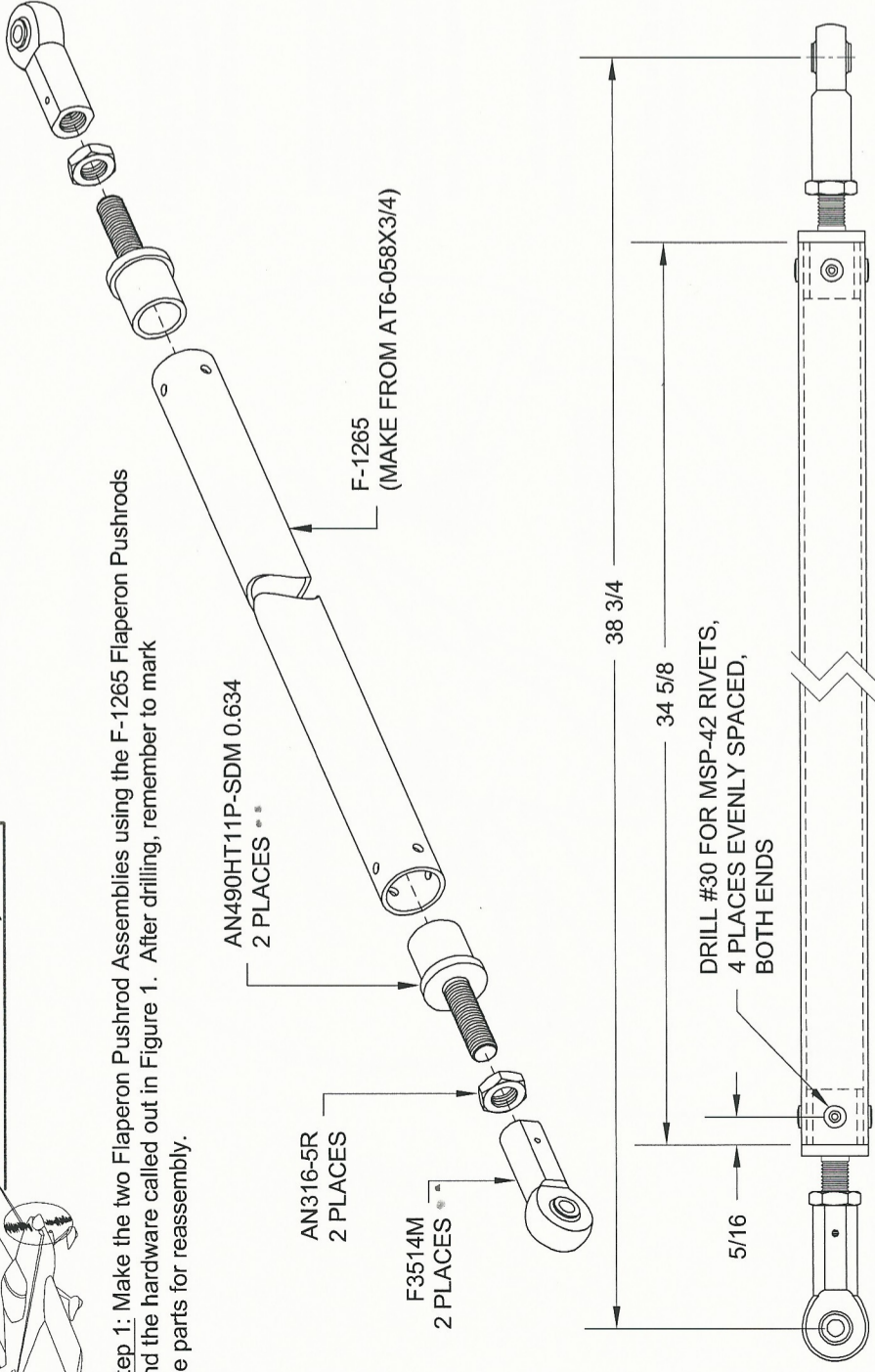




Step 1: Make the two Flaperon Pushrod Assemblies using the F-1265 Flaperon Pushrods and the hardware called out in Figure 1. After drilling, remember to mark the parts for reassembly.

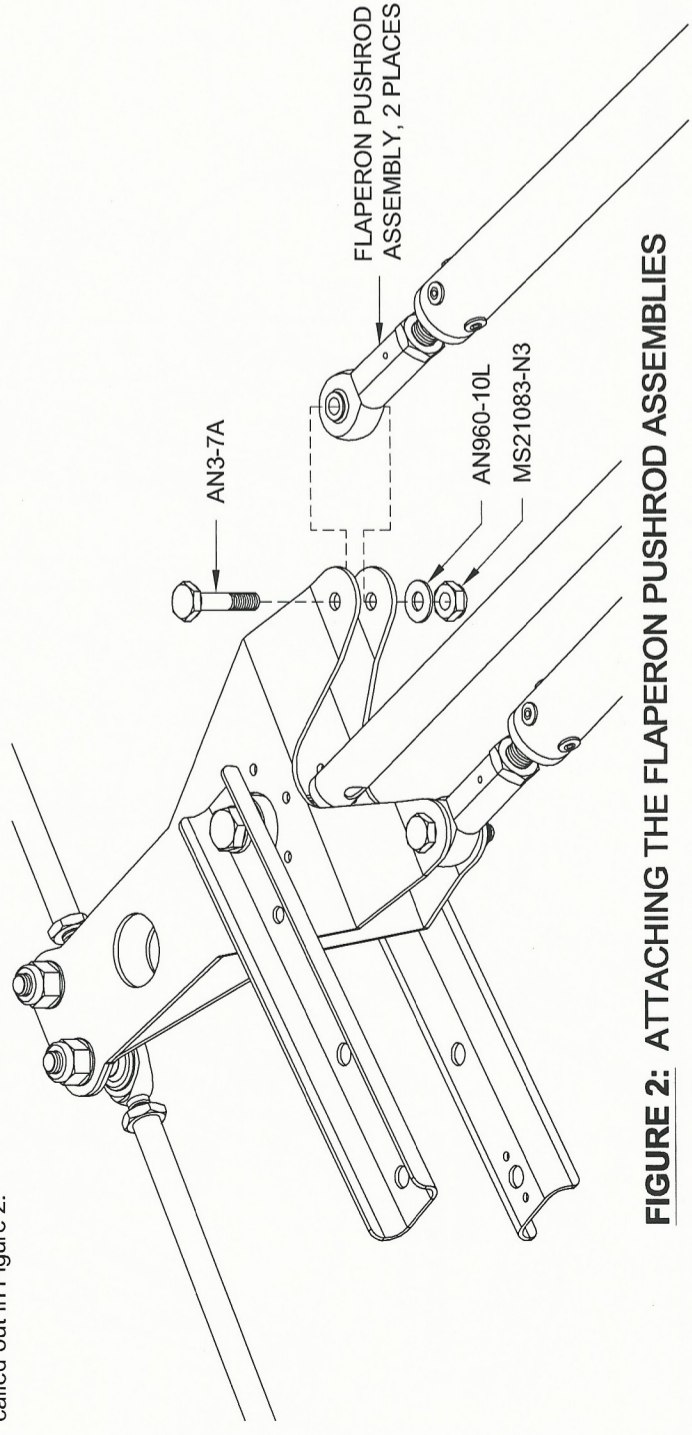


**FIGURE 1: FLAPERON PUSHROD ASSEMBLY**

2 REQUIRED

Step 2: Pass the two Flaperon Pushrod Assemblies through their corresponding oblong holes in the F-1204A & D Center Section Bulkheads and the center lightening hole in the F-1206A Bulkhead.

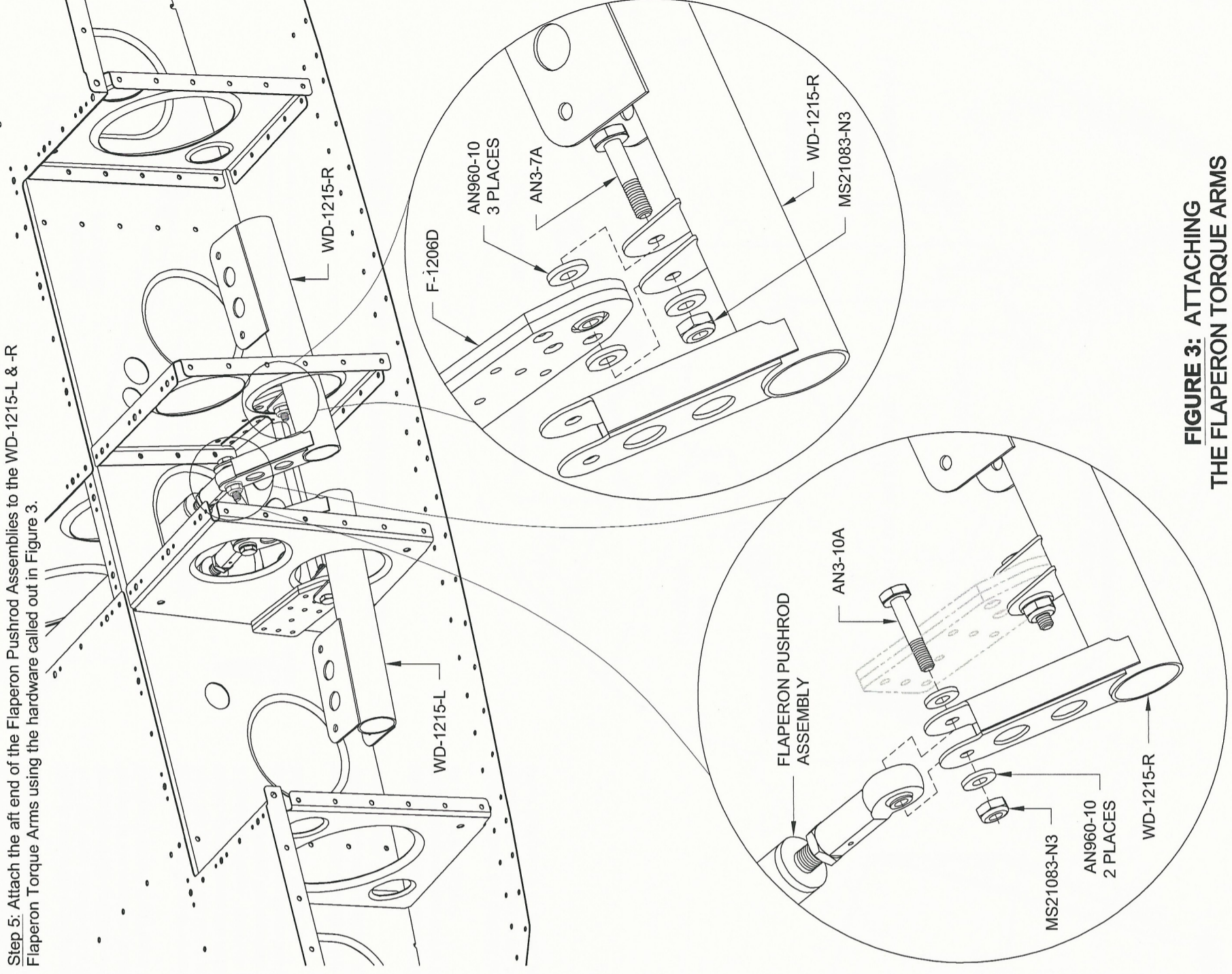
Step 3: Bolt the forward end of both Flaperon Pushrod Assemblies to the F-1263A & B Flaperon Mixer Bellcranks using the hardware called out in Figure 2.



**FIGURE 2: ATTACHING THE FLAPERON PUSHROD ASSEMBLIES**

Step 4: Bolt the WD-1215-L & R Flaperon Torque Arms to the F-1206D Bearing Brackets using the hardware shown in Figure 3.

Step 5: Attach the aft end of the Flaperon Pushrod Assemblies to the WD-1215-L & -R Flaperon Torque Arms using the hardware called out in Figure 3.



**FIGURE 3: ATTACHING THE FLAPERON TORQUE ARMS**